



**Department of
Veterans Affairs**

**UNDERGROUND
UTILITIES**

Temple, TX VAMC



**Date
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**Project No.
674-10-101**

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SECTION 00 01 15
LIST OF DRAWING SHEETS

The drawings listed below accompanying this specification form a part of the contract.

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--- END ---

SECTION 01 00 00
GENERAL REQUIREMENTS

1.1 GENERAL INTENTION

- A. Contractor shall completely prepare site for building operations, including selective demolition and removal of existing structures, and furnish labor and materials and perform work for Temple VAMC as required by drawings and specifications.
- B. Visits to the site by Bidders, other than the scheduled site visit, may be requested through the Contracting and Engineering Office; all prospective bidders will be notified by an amendment to the solicitation, if an addition site visit is approved.
- C. Offices of Architectural Edge, Inc., as Architect-Engineers, will render certain technical services during construction. Such services shall be considered as advisory to the Government and shall not be construed as expressing or implying a contractual act of the Government without affirmations by the Contracting Officer.
- D. Before placement and installation of work subject to tests by testing laboratory retained by Contractor, the Contractor shall notify the Project Manager/Contracting Officers Representative (PM/COR) in sufficient time to enable testing laboratory personnel to be present at the site in time for proper taking and testing of specimens and field inspection. Such prior notice shall be not less than three work days unless otherwise designated by the Project Manager/Contracting Officers Representative (PM/COR).
- E. All employees of general contractor and subcontractors shall comply with VA security management program and obtain permission of the VA police, be identified by project and employer, and restricted from unauthorized access.
- F. Prior to commencing work, general contractor shall provide proof that a OSHA certified "competent person" (CP) (29 CFR 1926.20(b)(2)) will maintain a presence at the work site whenever the general or subcontractors are present.
- G. Training:
 - 1. All employees of general contractor or subcontractors shall have the 10-hour and superintendents a 30 hour OSHA certified Construction Safety course and/or other relevant competency training, as determined by VA CP with input from the ICRA team.
 - 2. Submit training records of all such employees for approval before the start of work.

1.2 STATEMENT OF BID ITEM(S)

- A. ITEM 1: Work includes selective demolition, general construction, roads, walks, grading, drainage, utility systems and certain other items required to excavate and install a new utility tunnel system of approximately 1,170 linear feet.

1.3 CONSTRUCTION SECURITY REQUIREMENTS

A. Security Plan:

1. The security plan defines both physical and administrative security procedures that will remain effective for the entire duration of the project.
2. The General Contractor is responsible for assuring that all sub-contractors working on the project and their employees also comply with these regulations.

B. Security Procedures:

1. General Contractor's employees shall not enter the project site without appropriate badge. They may also be subject to inspection of their personal effects when entering or leaving the project site.
2. For working outside the "regular hours" as defined in the contract, The General Contractor shall give 3 days notice to the Contracting Officer so that security arrangements can be provided for the employees. This notice is separate from any notices required for utility shutdown described later in this section.
3. No photography of VA premises is allowed without written permission of the Contracting Officer.
4. VA reserves the right to close down or shut down the project site and order General Contractor's employees off the premises in the event of a national emergency. The General Contractor may return to the site only with the written approval of the Contracting Officer.

C. Key Control:

1. The General Contractor shall provide duplicate keys and lock combinations to the Project Manager/Contracting Officer Representative (PM/COR) for the purpose of security inspections of every area of project including tool boxes and parked machines and take any emergency action.
2. The General Contractor shall turn over all permanent lock cylinders to the VA locksmith for permanent installation. See Section 08710, Builders Hardware and coordinate.

D. Document Control:

1. Before starting any work, the General Contractor/Sub Contractors shall submit within 10 calendar days, an electronic security memorandum describing the approach to following goals and maintaining confidentiality of "sensitive information".
2. The General Contractor is responsible for safekeeping of all drawings, project manual and other project information. This information shall be shared only with those with a specific need to accomplish the project.

3. All paper waste or electronic media such as CD's and diskettes shall be shredded and destroyed in a manner acceptable to the VA in accordance with National Archives and Records Administration (NARA) requirements as outlined in VA Directive 6300, *Records and Information Management* and its Handbook 6300.
4. Notify Contracting Officer and Site Security Officer immediately when there is a loss or compromise of "sensitive information".
5. All electronic information shall be stored in specified location following VA standards and procedures using an Engineering Document Management Software (EDMS).
 - a. Security, access and maintenance of all project drawings, both scanned and electronic shall be performed and tracked through the EDMS system.
 - b. "Sensitive information" including drawings and other documents may be attached to e-mail provided all VA encryption procedures are followed.

E. Motor Vehicle Restrictions

1. Vehicle authorization request shall be required for any vehicle entering the site and such request shall be submitted 24 hours before the date and time of access. Access shall be restricted to picking up and dropping off materials and supplies.
2. Separate permits shall be issued for General Contractor and its employees for parking in designated areas only.

F. VA INFORMATION CUSTODIAL LANGUAGE

1. Information made available to the contractor or subcontractor by VA for the performance or administration of this contract or information developed by the contractor/subcontractor in performance or administration of the contract shall be used only for those purposes and shall not be used in any other way without the prior written agreement of the VA. This clause expressly limits the contractor/subcontractor's rights to use data as described in Rights in Data - General, FAR 52.227-14(d) (1).
2. VA information should not be co-mingled, if possible, with any other data on the contractors/subcontractor's information systems or media storage systems in order to ensure VA requirements related to data protection and media sanitization can be met. If co-mingling must be allowed to meet the requirements of the business need, the contractor must ensure that VA's information is returned to the VA or destroyed in accordance with VA's sanitization requirements. VA reserves the right to conduct on site inspections of contractor and subcontractor IT resources to ensure data security controls, separation of data and job duties, and destruction/media sanitization procedures are in compliance with VA directive requirements.

3. Prior to termination or completion of this contract, contractor/subcontractor must not destroy information received from VA, or gathered/created by the contractor in the course of performing this contract without prior written approval by the VA. Any data destruction done on behalf of VA by a contractor/subcontractor must be done in accordance with National Archives and Records Administration (NARA) requirements as outlined in VA Directive 6300, *Records and Information Management* and its Handbook 6300.1 *Records Management Procedures*, applicable VA Records Control Schedules, and VA Handbook 6500.1, *Electronic Media Sanitization*. Self-certification by the contractor that the data destruction requirements above have been met must be sent to the VA Contracting Officer within 30 days of termination of the contract.
4. The contractor/subcontractor must receive, gather, store, back up, maintain, use, disclose and dispose of VA information only in compliance with the terms of the contract and applicable Federal and VA information confidentiality and security laws, regulations and policies. If Federal or VA information confidentiality and security laws, regulations and policies become applicable to the VA information or information systems after execution of the contract, or if NIST issues or updates applicable FIPS or Special Publications (SP) after execution of this contract, the parties agree to negotiate in good faith to implement the information confidentiality and security laws, regulations and VA Handbook 6500.6, Contract Security APPENDIX C 3.
5. The contractor/subcontractor shall not make copies of VA information except as authorized and necessary to perform the terms of the agreement or to preserve electronic information stored on contractor/subcontractor electronic storage media for restoration in case any electronic equipment or data used by the contractor/subcontractor needs to be restored to an operating state. If copies are made for restoration purposes, after the restoration is complete, the copies must be appropriately destroyed.
6. If VA determines that the contractor has violated any of the information confidentiality, privacy, and security provisions of the contract, it shall be sufficient grounds for VA to withhold payment to the contractor or third party or terminate the contract for default or terminate for cause under Federal Acquisition Regulation (FAR) part 12.

G. SECURITY INCIDENT INVESTIGATION

1. The term "security incident" means an event that has, or could have, resulted in unauthorized access to, loss or damage to VA assets, or sensitive information, or an action that breaches VA security procedures. The contractor/subcontractor shall immediately notify the COR and simultaneously, the designated ISO and Privacy Officer for the contract of any known or suspected security/privacy incidents, or any unauthorized disclosure of sensitive information, including that contained in system(s) to which the contractor/subcontractor has access.
2. To the extent known by the contractor/subcontractor, the contractor/subcontractor's notice to VA shall identify the information involved, the circumstances surrounding the incident (including to whom, how, when, and where the VA information or assets were placed at risk or compromised), and any other information that the contractor/subcontractor considers relevant.
3. In instances of theft or break-in or other criminal activity, the contractor/subcontractor must concurrently report the incident to the appropriate law enforcement entity (or entities) of jurisdiction, including the VA OIG and Security and Law Enforcement. The contractor, its employees, and its subcontractors and their employees shall cooperate with VA and any law enforcement authority responsible for the investigation and prosecution of any possible criminal law violation(s) associated with any incident. The contractor/subcontractor shall cooperate with VA in any civil litigation to recover VA information, obtain monetary or other compensation from a third party for damages arising from any incident, or obtain injunctive relief against any third party arising from, or related to, the incident.
4. The contractor/subcontractor shall not make copies of VA information except as authorized and necessary to perform the terms of the agreement or to preserve electronic information stored on contractor/subcontractor electronic storage media for restoration in case any electronic equipment or data used by the contractor/subcontractor needs to be restored to an operating state. If copies are made for restoration purposes, after the restoration is complete, the copies must be appropriately destroyed.

1.4 FIRE SAFETY

- A. Applicable Publications: Publications listed below form part of this Article to extent referenced. Publications are referenced in text by basic designations only.
 1. American Society for Testing and Materials (ASTM):
E84-2007 Surface Burning Characteristics of Building Materials

2. National Fire Protection Association (NFPA):
 - 10-2006..... Standard for Portable Fire Extinguishers
 - 30-2003..... Flammable and Combustible Liquids Code
 - 51B-2003 Standard for Fire Prevention During Welding, Cutting and
Other Hot Work
 - 70-2005..... National Electrical Code
 - 241-2004 Standard for Safeguarding Construction, Alteration, and
Demolition Operations
3. Occupational Safety and Health Administration (OSHA):
 - 29 CFR 1926..... Safety and Health Regulations for Construction
- B. Fire Safety Plan: Establish and maintain a fire protection program in accordance with 29 CFR 1926. Prior to start of work, prepare a plan detailing project-specific fire safety measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SAMPLES AND SHOP DRAWINGS. Prior to any worker for the contractor or subcontractors beginning work, they shall undergo a safety briefing provided by the general contractor's competent person per OSHA requirements. This briefing shall include information on the construction limits, VAMC safety guidelines, means of egress, break areas, work hours, locations of restrooms, use of VAMC equipment, etc. Documentation shall be provided to the Project Manager/Contracting Officer Representative (PM/COR) that individuals have undergone contractor's safety briefing.
- C. Site and Building Access: Maintain free and unobstructed access to facility emergency services and for fire, police and other emergency response forces in accordance with NFPA 241.
- D. Separate temporary facilities, such as trailers, storage sheds, and dumpsters, from existing buildings and new construction by distances in accordance with NFPA 241. For small facilities with less than 6 m (20 feet) exposing overall length, separate by 3m (10 feet).
- E. Temporary Heating and Electrical: Install, use and maintain installations in accordance with 29 CFR 1926, NFPA 241 and NFPA 70.
- F. Means of Egress: Do not block exiting for occupied buildings, including paths from exits to roads. Minimize disruptions and coordinate with // Resident COR.
- G. Egress Routes for Construction Workers: Maintain free and unobstructed egress. Inspect daily. Report findings and corrective actions weekly to COR.
- H. Fire Extinguishers: Provide and maintain extinguishers in construction areas and temporary storage areas in accordance with 29 CFR 1926, NFPA 241 and NFPA 10.

- I. Flammable and Combustible Liquids: Store, dispense and use liquids in accordance with 29 CFR 1926, NFPA 241 and NFPA 30.
- J. Standpipes: Install and extend standpipes up with each floor in accordance with 29 CFR 1926 and NFPA 241.
- K. Smoke Detectors: Prevent accidental operation. Remove temporary covers at end of work operations each day. Coordinate with COR.
- L. Hot Work: Perform and safeguard hot work operations in accordance with NFPA 241 and NFPA 51B. Coordinate with COR.
- M. Fire Hazard Prevention and Safety Inspections: Inspect entire construction areas weekly. Coordinate with, and report findings and corrective actions weekly to COR.
- N. Smoking: Smoking is prohibited in and adjacent to construction areas inside existing buildings and additions under construction. In separate and detached buildings under construction, smoking is prohibited except in designated smoking rest areas.
- O. Dispose of waste and debris in accordance with NFPA 241. Remove from buildings daily.
- P. Perform other construction, alteration and demolition operations in accordance with 29 CFR 1926.

1.5 OPERATIONS AND STORAGE AREAS

- A. The Contractor shall confine all operations (including storage of materials) on Government premises to areas authorized or approved by the Contracting Officer. The Contractor shall hold and save the Government, its officers and agents, free and harmless from liability of any nature occasioned by the Contractor's performance.
- B. Temporary buildings (e.g., storage sheds, shops, offices) and utilities may be erected by the Contractor only with the approval of the Contracting Officer and shall be built with labor and materials furnished by the Contractor without expense to the Government. The temporary buildings and utilities shall remain the property of the Contractor and shall be removed by the Contractor at its expense upon completion of the work. With the written consent of the Contracting Officer, the buildings and utilities may be abandoned and need not be removed.
- C. The Contractor shall, under regulations prescribed by the Contracting Officer, use only established roadways, or use temporary roadways constructed by the Contractor when and as authorized by the Contracting Officer. When materials are transported in prosecuting the work, vehicles shall not be loaded beyond the loading capacity recommended by the manufacturer of the vehicle or prescribed by any Federal, State, or local law or regulation. When it is necessary to cross curbs or sidewalks, the Contractor

shall protect them from damage. The Contractor shall repair or pay for the repair of any damaged curbs, sidewalks, or roads.

(FAR 52.236-10)

- D. Working space and space available for storing materials shall be as determined by the COR.
- E. Workmen are subject to rules of Medical Center applicable to their conduct.
- F. Execute work so as to interfere as little as possible with normal functioning of Medical Center as a whole, including operations of utility services, fire protection systems and any existing equipment, and with work being done by others.
 - 1. Do not store materials and equipment in other than assigned areas.
- G. Phasing:
 - 1. The following areas are to be considered in developing the phasing plan.
 - a. Truck deliveries to the dock between Building 44 and Building 45 are to remain accessible throughout the project unless otherwise previously agreed to in writing by COR.
 - b. Building 146 has its main entrance off of Road 13 at the center of the building. This entrance shall remain accessible throughout the project. The direction and length of travel can be changed, but no blockage of this entrance is allowed.
 - c. The exits from the East ends of the buildings along the route are fire exits and shall remain functional unless approved in writing by COR.
 - 2. Contractor shall furnish the Contracting Officers Representative COR with a schedule of approximate phasing dates on which the Contractor intends to accomplish work in each specific area of site, building or portion thereof within the first 30 days of the contract. In addition, Contractor shall notify the PM/COR two weeks in advance of the proposed date of starting work in each specific area of site, building or portion thereof. Arrange such phasing dates to insure accomplishment of this work in successive phases mutually agreeable to COR.
- H. Construction Fence: Before construction operations begin, Contractor shall provide a chain link construction fence, 2100 mm (seven feet) minimum height, around the construction area indicated on the drawings. Provide gates as required for access with necessary hardware, including hasps and padlocks. Fasten fence fabric to terminal posts with tension bands and to line posts and top and bottom rails with tie wires spaced at maximum 15 inches. Bottom of fences shall extend to one inch above grade. Remove the fence when directed by Project Manager/Contracting Officer Representative (PM/COR).

- I. Utilities Services: Maintain existing utility services for Medical Center at all times. Provide temporary facilities, labor, materials, equipment, connections, and utilities to assure uninterrupted services. Where necessary to cut existing water, steam, gases, sewer or air pipes, or conduits, wires, cables, etc. of utility services or of fire protection systems and communications systems (including telephone), they shall be cut and capped at suitable places where shown; or, in absence of such indication, where directed by Project Manager/Contracting Officer Representative (PM/COR).
 1. No utility service such as water, gas, steam, sewers or electricity, or fire protection systems and communications systems may be interrupted without prior approval of Project Manager/Contracting Officer Representative (PM/COR). Electrical work shall be accomplished with all affected circuits or equipment de-energized. When an electrical outage cannot be accomplished, work on any energized circuits or equipment shall not commence without the Medical Center Director's prior knowledge and written approval. Refer to specification Section 16050 for additional requirements.
 2. Contractor shall submit a request to interrupt any such services to Project Manager/Contracting Officer Representative (PM/COR), in writing, 48 hours in advance of proposed interruption. Request shall state reason, date, exact time of, and approximate duration of such interruption.
 3. Contractor will be advised (in writing) of approval of request, or of which other date and/or time such interruption will cause least inconvenience to operations of Medical Center. Interruption time approved by Medical Center may occur at other than Contractor's normal working hours.
 4. Major interruptions of any system must be requested, in writing, at least 15 calendar days prior to the desired time and shall be performed as directed by the Project Manager/Contracting Officer Representative (PM/COR).
 5. In case of a contract construction emergency, service will be interrupted on approval of Project Manager/Contracting Officer Representative (PM/COR). Such approval will be confirmed in writing as soon as practical.
 6. Whenever it is required that a connection fee be paid to a public utility provider for new permanent service to the construction project, for such items as water, sewer, electricity, gas or steam, payment of such fee shall be the responsibility of the Government and not the Contractor.
- J. Abandoned Lines: All service lines which are to be abandoned are required to be entirely removed.

- K. To minimize interference of construction activities with flow of Medical Center traffic, comply with the following:
 - 1. Keep a minimum of one entrance accessible to occupied buildings at all times. This includes roads, walks and entrances to grounds, to parking and to occupied areas of buildings clear of construction materials, debris and standing construction equipment and vehicles. Wherever excavation for new utility lines cross existing roads, at least one lane must be open to traffic at all times.
 - 2. Method and scheduling of required cutting, altering and removal of existing roads, walks and entrances must be approved by the Project Manager/Contracting Officer Representative (PM/COR).
- L. Coordinate the work for this contract with other construction operations as directed by Project Manager/Contracting Officer Representative (PM/COR). This includes the scheduling of traffic and the use of roadways, as specified in Article, USE OF ROADWAYS.

1.6 INFECTION PREVENTION MEASURES

- A. Implement the requirements of VAMC's Infection Control Risk Assessment (ICRA) team. ICRA Group may monitor dust in the vicinity of the construction work and require the Contractor to take corrective action immediately if the safe levels are exceeded.
- B. Establish and maintain a dust control program as part of the contractor's infection preventive measures in accordance with the guidelines provided by ICRA Group. Prior to start of work, prepare a plan detailing project-specific dust protection measures, including periodic status reports, and submit to COR for review for compliance with contract requirements in accordance with Section 01 33 23, SAMPLES AND SHOP DRAWINGS.
 - 1. All personnel involved in the construction or renovation activity shall be educated and trained in infection prevention measures established by the medical center.
- C. Medical center Infection Control personnel shall monitor for airborne disease (e.g. aspergillosis) as appropriate during construction. A baseline of conditions may be established by the medical center prior to the start of work and periodically during the construction stage to determine impact of construction activities on indoor air quality. In addition:
 - 1. The RE and VAMC Infection Control personnel shall review pressure differential monitoring documentation to verify that pressure differentials in the construction zone and in the patient-care rooms are appropriate for their settings. The requirement for negative air pressure in the construction zone shall depend on the location and type

- of activity. Upon notification, the contractor shall implement corrective measures to restore proper pressure differentials as needed.
2. In case of any problem, the medical center, along with assistance from the contractor, shall conduct an environmental assessment to find and eliminate the source.
- D. In general, following preventive measures shall be adopted during construction to keep down dust and prevent mold.
1. Dampen debris to keep down dust and provide temporary construction partitions in existing structures where directed by Project Manager/Contracting Officer Representative (PM/COR). Blank off ducts and diffusers to prevent circulation of dust into occupied areas during construction.

1.7 DISPOSAL AND RETENTION

- A. Materials and equipment accruing from work removed and from demolition of buildings or structures, or parts thereof, shall be disposed of as follows:
1. Items not reserved shall become property of the Contractor and be removed by Contractor from Medical Center.
 2. Items of portable equipment and furnishings located in rooms and spaces in which work is to be done under this contract shall remain the property of the Government. When rooms and spaces are vacated by the Department of Veterans Affairs during the alteration period, such items which are NOT required by drawings and specifications to be either relocated or reused will be removed by the Government in advance of work to avoid interfering with Contractor's operation.

1.8 PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIP, UTILITIES, AND IMPROVEMENTS

- A. The Contractor shall preserve and protect all structures, equipment, and vegetation (such as trees, shrubs, and grass) on or adjacent to the work sites, which are not to be removed and which do not unreasonably interfere with the work required under this contract. The Contractor shall only remove trees when specifically authorized to do so, and shall avoid damaging vegetation that will remain in place. If any limbs or branches of trees are broken during contract performance, or by the careless operation of equipment, or by workmen, the Contractor shall trim those limbs or branches with a clean cut and paint the cut with a tree-pruning compound as directed by the Contracting Officer.
- B. The Contractor shall protect from damage all existing improvements and utilities at or near the work site and on adjacent property of a third party, the locations of which are made known to or should be known by the Contractor. The Contractor shall repair any

damage to those facilities, including those that are the property of a third party, resulting from failure to comply with the requirements of this contract or failure to exercise reasonable care in performing the work. If the Contractor fails or refuses to repair the damage promptly, the Contracting Officer may have the necessary work performed and charge the cost to the Contractor.

(FAR 52.236-9)

- C. Refer to Section 01568, ENVIRONMENTAL PROTECTION, for additional requirements on protecting vegetation, soils and the environment. Refer to Articles, "Alterations", "Restoration", and "Operations and Storage Areas" for additional instructions concerning repair of damage to structures and site improvements.

1.9 RESTORATION

- A. Remove, cut, alter, replace, patch and repair existing work as necessary to install new work. Except as otherwise shown or specified, do not cut, alter or remove any structural work, and do not disturb any ducts, plumbing, steam, gas, or electric work without approval of the Project Manager/Contracting Officer Representative (PM/COR). Existing work to be altered or extended and that is found to be defective in any way, shall be reported to the Project Manager/Contracting Officer Representative (PM/COR) before it is disturbed. Materials and workmanship used in restoring work, shall conform in type and quality to that of original existing construction, except as otherwise shown or specified.
- B. Upon completion of contract, deliver work complete and undamaged. Existing work (walls, ceilings, partitions, floors, mechanical and electrical work, lawns, paving, roads, walks, etc.) disturbed or removed as a result of performing required new work, shall be patched, repaired, reinstalled, or replaced with new work, and refinished and left in as good condition as existed before commencing work.
- C. At Contractor's own expense, Contractor shall immediately restore to service and repair any damage caused by Contractor's workmen to existing piping and conduits, wires, cables, etc., of utility services or of fire protection systems and communications systems (including telephone) which are indicated on drawings and which are not scheduled for discontinuance or abandonment.
- D. Expense of repairs to such utilities and systems not shown on drawings or locations of which are unknown will be covered by adjustment to contract time and price in accordance with clause entitled "CHANGES" (FAR 52.243-4 and VAAR 852.236-88) and "DIFFERING SITE CONDITIONS" (FAR 52.236-2) of Section 01001, GENERAL CONDITIONS.

1.10 PHYSICAL DATA

- A. Data and information furnished or referred to below is for the Contractor's information. The Government shall not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

1. The indications of physical conditions on the drawings and in the specifications are the result of site investigations by Alliance Geotechnical Group.

(FAR 52.236-4)

- B. Subsurface conditions have been developed by core borings and test pits. Logs of subsurface exploration are shown in report.
- C. A copy of the soil report will be included at the end of these specifications and shall be considered part of the contract documents.
- D. Government does not guarantee that other materials will not be encountered nor that proportions, conditions or character of several materials will not vary from those indicated by explorations. Bidders are expected to examine site of work and logs of borings; and, after investigation, decide for themselves character of materials and make their bids accordingly. Upon proper application to Department of Veterans Affairs, bidders will be permitted to make subsurface explorations of their own at site.

1.11 PROFESSIONAL SURVEYING SERVICES

A registered professional land surveyor or registered civil engineer whose services are retained and paid for by the Contractor shall perform services specified herein and in other specification sections. The Contractor shall certify that the land surveyor or civil engineer is not one who is a regular employee of the Contractor, and that the land surveyor or civil engineer has no financial interest in this contract.

1.12 LAYOUT OF WORK

- A. The Contractor shall lay out the work from Government established base lines and bench marks, indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at Contractor's own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through Contractor's negligence before their removal is authorized, the Contracting Officer may replace them and deduct the

expense of the replacement from any amounts due or to become due to the Contractor.

(FAR 52.236-17)

- B. Establish and plainly mark center lines for each building and such other lines and grades that are reasonably necessary to properly assure that location, orientation, and elevations established for each such structure, roads, parking lots, are in accordance with lines and elevations shown on contract drawings.
- C. Following completion of general mass excavation and before any other permanent work is performed, establish and plainly mark (through use of appropriate batter boards or other means) sufficient additional survey control points or system of points as may be necessary to assure proper alignment, orientation, and grade of all major features of work. Survey shall include, but not be limited to, location of lines and grades of footings, exterior walls, center lines of columns in both directions, major utilities and elevations of floor slabs:
 - 1. Such additional survey control points or system of points thus established shall be checked and certified by a registered land surveyor or registered civil engineer. Furnish such certification to the Project Manager/Contracting Officer Representative (PM/COR) before any work (such as footings, floor slabs, columns, walls, utilities and other major controlling features) is placed.
- D. During progress of work, and particularly as work progresses from floor to floor, Contractor shall have line grades and plumbness of all major form work checked and certified by a registered land surveyor or registered civil engineer as meeting requirements of contract drawings. Furnish such certification to the Project Manager/Contracting Officer Representative (PM/COR) before any major items of concrete work are placed. In addition, Contractor shall furnish to the Project Manager/Contracting Officer Representative (PM/COR) certificates from a registered land surveyor or registered civil engineer that the following work is complete in every respect as required by contract drawings.
 - 1. Lines of each building.
 - 2. Elevations of bottoms of footings and tops of floors of each building and/or addition.
 - 3. Lines and elevations of sewers and of all outside distribution systems.
 - 4. Lines of elevations of all swales and interment areas.
 - 5. Lines and elevations of roads, streets and parking lots.
- E. Whenever changes from contract drawings are made in line or grading requiring certificates, record such changes on a reproducible drawing bearing the registered land

surveyor or registered civil engineer seal, and forward these drawings upon completion of work to Project Manager/Contracting Officer Representative (PM/COR).

- F. The Contractor shall perform the surveying and layout work of this and other articles and specifications in accordance with the provisions of Article "Professional Surveying Services".

1.13 AS-BUILT DRAWINGS

- A. The contractor shall maintain two full size sets of as-built drawings which will be kept current during construction of the project, to include all contract changes, modifications and clarifications.
- B. All variations shall be shown in the same general detail as used in the contract drawings. To insure compliance, as-built drawings shall be made available for the Project Manager/Contracting Officer Representative (PM/COR)'s review, as often as requested.
- C. Contractor shall deliver two approved completed sets of as-built drawings to the Project Manager/Contracting Officer Representative (PM/COR) within 15 calendar days after each completed phase and after the acceptance of the project by the Project Manager/Contracting Officer Representative (PM/COR).
- D. Paragraphs A, B, & C shall also apply to all shop drawings.

1.14 USE OF ROADWAYS

- A. For hauling, use only established public roads and roads on Medical Center property and, when authorized by the Project Manager/Contracting Officer Representative (PM/COR), such temporary roads which are necessary in the performance of contract work. Temporary roads shall be constructed by the Contractor at Contractor's expense. When necessary to cross curbing, sidewalks, or similar construction, they must be protected by well-constructed bridges.
- B. When new permanent roads are to be a part of this contract, Contractor may construct them immediately for use to facilitate building operations. These roads may be used by all who have business thereon within zone of building operations.
- C. When certain buildings (or parts of certain buildings) are required to be completed in advance of general date of completion, all roads leading thereto must be completed and available for use at time set for completion of such buildings or parts thereof.

1.15 TEMPORARY USE OF MECHANICAL AND ELECTRICAL EQUIPMENT

- A. Use of new installed mechanical and electrical equipment to provide heat, ventilation, plumbing, light and power will be permitted subject to compliance with the following provisions:

1. Permission to use each unit or system must be given by Project Manager/Contracting Officer Representative (PM/COR). If the equipment is not installed and maintained in accordance with the following provisions, the Project Manager/Contracting Officer Representative (PM/COR) will withdraw permission for use of the equipment.
 2. Electrical installations used by the equipment shall be completed in accordance with the drawings and specifications to prevent damage to the equipment and the electrical systems, i.e. transformers, relays, circuit breakers, fuses, conductors, motor controllers and their overload elements shall be properly sized, coordinated and adjusted. Voltage supplied to each item of equipment shall be verified to be correct and it shall be determined that motors are not overloaded. The electrical equipment shall be thoroughly cleaned before using it and again immediately before final inspection including vacuum cleaning and wiping clean interior and exterior surfaces.
 3. Units shall be properly lubricated, balanced, and aligned. Vibrations must be eliminated.
 4. Automatic temperature control systems for preheat coils shall function properly and all safety controls shall function to prevent coil freeze-up damage.
 5. The air filtering system utilized shall be that which is designed for the system when complete, and all filter elements shall be replaced at completion of construction and prior to testing and balancing of system.
 6. All components of heat production and distribution system, metering equipment, condensate returns, and other auxiliary facilities used in temporary service shall be cleaned prior to use; maintained to prevent corrosion internally and externally during use; and cleaned, maintained and inspected prior to acceptance by the Government. Boilers, pumps, feed water heaters and auxiliary equipment must be operated as a complete system and be fully maintained by operating personnel. Boiler water must be given complete and continuous chemical treatment.
- B. Prior to final inspection, the equipment or parts used which show wear and tear beyond normal, shall be replaced with identical replacements, at no additional cost to the Government.
- C. This paragraph shall not reduce the requirements of the mechanical and electrical specifications sections.

1.16 TEMPORARY TOILETS

- A. Provide where directed, (for use of all Contractor's workmen) ample temporary sanitary toilet accommodations with suitable sewer and water connections; or, when approved

by Project Manager/Contracting Officer Representative (PM/COR), provide suitable dry closets where directed. Keep such places clean and free from flies, and all connections and appliances connected therewith are to be removed prior to completion of contract, and premises left perfectly clean.

1.17 AVAILABILITY AND USE OF UTILITY SERVICES

- A. The Government shall make all reasonably required amounts of utilities available to the Contractor from existing outlets and supplies, as specified in the contract. The amount to be paid by the Contractor for chargeable electrical services shall be the prevailing rates charged to the Government. The Contractor shall carefully conserve any utilities furnished without charge.
- B. The Contractor, at Contractor's expense and in a workmanlike manner satisfactory to the Contracting Officer, shall install and maintain all necessary temporary connections and distribution lines, and all meters required to measure the amount of electricity used for the purpose of determining charges. Before final acceptance of the work by the Government, the Contractor shall remove all the temporary connections, distribution lines, meters, and associated paraphernalia.
- C. Contractor shall install meters at Contractor's expense and furnish the Medical Center a monthly record of the Contractor's usage of electricity as hereinafter specified.
- D. Heat: Furnish temporary heat necessary to prevent injury to work and materials through dampness and cold. Use of open salamanders or any temporary heating devices which may be fire hazards or may smoke and damage finished work, will not be permitted. Maintain minimum temperatures as specified for various materials:
- E. Electricity (for Construction and Testing): Furnish all temporary electric services.
 - 1. Obtain electricity by connecting to the Medical Center electrical distribution system. The Contractor shall meter and pay for electricity required for electric cranes and hoisting devices, electrical welding devices and any electrical heating devices providing temporary heat. Electricity for all other uses is available at no cost to the Contractor.
- F. Water (for Construction and Testing): Furnish temporary water service.
 - 1. Obtain water by connecting to the Medical Center water distribution system. Provide reduced pressure backflow preventer at each connection. Water is available at no cost to the Contractor.
 - 2. Maintain connections, pipe, fittings and fixtures and conserve water-use so none is wasted. Failure to stop leakage or other wastes will be cause for revocation (at

Project Manager/Contracting Officer Representative (PM/COR)'s discretion) of use of water from Medical Center's system.

- G. Fuel: Natural and LP gas and burner fuel oil required for boiler cleaning, normal initial boiler-burner setup and adjusting, and for performing the specified boiler tests will be furnished by the Contractor at Contractor's expense. Fuel required for prolonged boiler-burner setup, adjustments, or modifications due to improper design or operation of boiler, burner, or control devices shall be furnished by the Contractor at Contractor's expense.

1.18 TESTS

- A. Pre-test mechanical and electrical equipment and systems and make corrections required for proper operation of such systems before requesting final tests. Final test will not be conducted unless pre-tested.
- B. Conduct final tests required in various sections of specifications in presence of an authorized representative of the Contracting Officer. Contractor shall furnish all labor, materials, equipment, instruments, and forms, to conduct and record such tests.
- C. Mechanical and electrical systems shall be balanced, controlled and coordinated. A system is defined as the entire complex which must be coordinated to work together during normal operation to produce results for which the system is designed. For example, air conditioning supply air is only one part of entire system which provides comfort conditions for a building. Other related components are return air, exhaust air, steam, chilled water, refrigerant, hot water, controls and electricity, etc. Another example of a complex which involves several components of different disciplines is a boiler installation. Efficient and acceptable boiler operation depends upon the coordination and proper operation of fuel, combustion air, controls, steam, feed water, condensate and other related components.
- D. All related components as defined above shall be functioning when any system component is tested. Tests shall be completed within a reasonably short period of time during which operating and environmental conditions remain reasonably constant.
- E. Individual test result of any component, where required, will only be accepted when submitted with the test results of related components and of the entire system.

1.19 INSTRUCTIONS

- A. Contractor shall furnish Maintenance and Operating manuals and verbal instructions when required by the various sections of the specifications and as hereinafter specified.
- B. Manuals: Maintenance and operating manuals (four copies each) for each separate piece of equipment shall be delivered to the Project Manager/Contracting Officer

Representative (PM/COR) coincidental with the delivery of the equipment to the job site. Manuals shall be complete, detailed guides for the maintenance and operation of equipment. They shall include complete information necessary for starting, adjusting, maintaining in continuous operation for long periods of time and dismantling and reassembling of the complete units and sub-assembly components. Manuals shall include an index covering all component parts clearly cross-referenced to diagrams and illustrations. Illustrations shall include "exploded" views showing and identifying each separate item. Emphasis shall be placed on the use of special tools and instruments. The function of each piece of equipment, component, accessory and control shall be clearly and thoroughly explained. All necessary precautions for the operation of the equipment and the reason for each precaution shall be clearly set forth. Manuals must reference the exact model, style and size of the piece of equipment and system being furnished. Manuals referencing equipment similar to but of a different model, style, and size than that furnished will not be accepted.

- C. Instructions: Contractor shall provide qualified, factory-trained manufacturers' representatives to give detailed instructions to assigned Department of Veterans Affairs personnel in the operation and complete maintenance for each piece of equipment. All such training will be at the job site. These requirements are more specifically detailed in the various technical sections. Instructions for different items of equipment that are component parts of a complete system, shall be given in an integrated, progressive manner. All instructors for every piece of component equipment in a system shall be available until instructions for all items included in the system have been completed. This is to assure proper instruction in the operation of inter-related systems. All instruction periods shall be at such times as scheduled by the Project Manager/Contracting Officer Representative (PM/COR) and shall be considered concluded only when the Project Manager/Contracting Officer Representative (PM/COR) is satisfied in regard to complete and thorough coverage. The Department of Veterans Affairs reserves the right to request the removal of, and substitution for, any instructor who, in the opinion of the Project Manager/Contracting Officer Representative (PM/COR), does not demonstrate sufficient qualifications in accordance with requirements for instructors above.

1.20 GOVERNMENT-FURNISHED PROPERTY

- A. The Government shall deliver to the Contractor, the Government- furnished property shown on the drawings.
- B. Equipment furnished by Government to be installed by Contractor will be furnished to Contractor at the Medical Center.

- C. Notify Contracting Officer in writing, 60 days in advance, of date on which Contractor will be prepared to receive equipment furnished by Government. Arrangements will then be made by the Government for delivery of equipment.
 - 1. Immediately upon delivery of equipment, Contractor shall arrange for a joint inspection thereof with a representative of the Government. At such time the Contractor shall acknowledge receipt of equipment described, make notations, and immediately furnish the Government representative with a written statement as to its condition or shortages.
 - 2. Contractor thereafter is responsible for such equipment until such time as acceptance of contract work is made by the Government.
- D. Equipment furnished by the Government will be delivered in a partially assembled (knock down) condition in accordance with existing standard commercial practices, complete with all fittings, fastenings, and appliances necessary for connections to respective services installed under contract. All fittings and appliances (i.e., couplings, elbows, tees, nipples, piping, conduits, cables, and the like) necessary to make the connection between the Government furnished equipment item and the utility stub-up shall be furnished and installed by the contractor at no additional cost to the Government.
- E. Completely assemble and install the Government furnished equipment in place ready for proper operation in accordance with specifications and drawings.
- F. Furnish supervision of installation of equipment at construction site by qualified factory trained technicians regularly employed by the equipment manufacturer.

1.21 RELOCATED EQUIPMENT

- A. Contractor shall disconnect, dismantle as necessary, remove and reinstall in new location, all existing equipment shown to be relocated by the Contractor.
- B. Perform relocation of such equipment or items at such times and in such a manner as directed by the Project Manager/Contracting Officer Representative (PM/COR).
- C. Suitably cap existing service lines, such as steam, condensate return, water, drain, gas, air, vacuum and/or electrical, whenever such lines are disconnected from equipment to be relocated. Remove abandoned lines in finished areas and cap as specified herein before under paragraph "Abandoned Lines".
- D. Provide all mechanical and electrical service connections, fittings, fastenings and any other materials necessary for assembly and installation of relocated equipment; and leave such equipment in proper operating condition.

- E. Contractor shall employ services of an installation engineer, who is an authorized representative of the manufacturer of this equipment to supervise assembly and installation of existing equipment, required to be relocated.
- F. All service lines such as noted above for relocated equipment shall be in place at point of relocation ready for use before any existing equipment is disconnected. Make relocated existing equipment ready for operation or use immediately after reinstallation.

1.22 CONSTRUCTION SIGN

- A. Provide a Construction Sign where directed by the Project Manager/Contracting Officer Representative (PM/COR). All wood members shall be of framing lumber. Cover sign frame with 0.7 mm (24 gage) galvanized sheet steel nailed securely around edges and on all bearings. Provide three 100 by 100 mm (4 inch by 4 inch) posts (or equivalent round posts) set 1200 mm (four feet) into ground. Set bottom of sign level at 900 mm (three feet) above ground and secure to posts with through bolts. Make posts full height of sign. Brace posts with 50 x 100 mm (two by four inch) material as directed.
- B. Paint all surfaces of sign and posts two coats of white gloss paint. Border and letters shall be of black gloss paint, except project title which shall be blue gloss paint.
- C. Maintain sign and remove it when directed by the Project Manager/Contracting Officer Representative (PM/COR).
- D. Detail Drawing of construction sign showing required legend and other characteristics of sign will be provided by Architect.

1.23 SAFETY SIGN

- A. Provide a Safety Sign where directed by Project Manager/Contracting Officer Representative (PM/COR). Face of sign shall be 19 mm (3/4 inch) thick exterior grade plywood. Provide two 100 mm by 100 mm (four by four inch) posts extending full height of sign and 900 mm (three feet) into ground. Set bottom of sign level at 1200 mm (four feet) above ground.
- B. Paint all surfaces of Safety Sign and posts with one prime coat and two coats of white gloss paint. Letters and design shall be painted with gloss paint of colors noted.
- C. Maintain sign and remove it when directed by Project Manager/Contracting Officer Representative (PM/COR).
- D. Detail Drawing Number 45 of safety sign showing required legend and other characteristics of sign is attached hereto and is made a part of this specification.
- E. Post the number of accident free days on a daily basis.

1.24 HISTORIC PRESERVATION

Where the Contractor or any of the Contractor's employees, prior to, or during the construction work, are advised of or discover any possible archeological, historical and/or cultural resources, the Contractor shall immediately notify the PM/COR verbally, and then with a written follow up. **NOTE:** Upon discovery of any references to "COTR" or "COR"; these terms are interchangeable and substitutable.

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SECTION 01 33 23
SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES

- 1-1. Refer to Articles titled SPECIFICATIONS AND DRAWINGS FOR CONSTRUCTION (FAR 52.236-21) and, SPECIAL NOTES (VAAR 852.236-91), in Section 00 72 00, GENERAL CONDITIONS.
- 1-2. For the purposes of this contract, samples, test reports, certificates, and manufacturers' literature and data shall also be subject to the previously referenced requirements. The following text refers to all items collectively as SUBMITTALS.
- 1-3. Submit for approval, all of the items specifically mentioned under the separate sections of the specification, with information sufficient to evidence full compliance with contract requirements. Materials, fabricated articles and the like to be installed in permanent work shall equal those of approved submittals. After an item has been approved, no change in brand or make will be permitted unless:
 - A. Satisfactory written evidence is presented to, and approved by Contracting Officer, that manufacturer cannot make scheduled delivery of approved item or;
 - B. Item delivered has been rejected and substitution of a suitable item is an urgent necessity or;
 - C. Other conditions become apparent which indicate approval of such substitute item to be in best interest of the Government.
- 1-4. Forward submittals in sufficient time to permit proper consideration and approval action by Government. Time submission to assure adequate lead time for procurement of contract - required items. Delays attributable to untimely and rejected submittals will not serve as a basis for extending contract time for completion.
- 1-5. Submittals will be reviewed for compliance with contract requirements by Architect-Engineer, and action thereon will be taken by Project Manager/Contracting Officers Technical Representative (PM/COTR) on behalf of the Contracting Officer.
- 1-6. Upon receipt of submittals, Architect-Engineer will assign a file number thereto. Contractor, in any subsequent correspondence, shall refer to this file and identification number to expedite replies relative to previously approved or disapproved submittals.
- 1-7. The Government reserves the right to require additional submittals, whether or not particularly mentioned in this contract. If additional submittals beyond those required by the contract are furnished pursuant to request therefor by Contracting Officer, and

adjustment in contract price and time will be made in accordance with Articles titled CHANGES (FAR 52.243-4) and CHANGES - SUPPLEMENT (VAAR 852.236-88) of the GENERAL CONDITIONS.

- 1-8. Schedules called for in specifications and shown on shop drawings shall be submitted for use and information of Department of Veterans Affairs and Architect-Engineer. However, the Contractor shall assume responsibility for coordinating and verifying schedules. The Contracting Officer and Architect-Engineer assumes no responsibility for checking schedules or layout drawings for exact sizes, exact numbers and detailed positioning of items.
- 1-9. Submittals must be submitted by Contractor only and shipped prepaid. Contracting Officer assumes no responsibility for checking quantities or exact numbers included in such submittals.
 - A. Submit other samples in single units unless otherwise specified. Submit shop drawings, schedules, manufacturers' literature and data, and certificates in quadruplicate, except where a greater number is specified.
 - B. Submittals will receive consideration only when covered by a transmittal letter signed by Contractor. Letter shall be sent via first class mail or hand delivered, and shall contain the list of items, name of Medical Center, name of Contractor, contract number, applicable specification paragraph numbers, applicable drawing numbers (and other information required for exact identification of location for each item), manufacturer and brand, ASTM or Federal Specification Number (if any) and such additional information as may be required by specifications for particular item being furnished. In addition, catalogs shall be marked to indicate specific items submitted for approval.
 1. A copy of letter must be enclosed with items, and any items received without identification letter will be considered "unclaimed goods" and held for a limited time only.
 2. Each sample, certificate, manufacturers' literature and data shall be labeled to indicate the name and location of the Medical Center, name of Contractor, manufacturer, brand, contract number and ASTM or Federal Specification Number as applicable and location(s) on project.
 3. Required certificates shall be signed by an authorized representative of manufacturer or supplier of material, and by Contractor.

- C. If submittal samples have been disapproved, resubmit new samples as soon as possible after notification of disapproval. Such new samples shall be marked "Resubmitted Sample" in addition to containing other previously specified information required on label and in transmittal letter.
 - D. Approved samples will be kept on file by the PM/COTR at the site until completion of contract, at which time such samples will be delivered to Contractor as Contractor's property. Where noted in technical sections of specifications, approved samples in good condition may be used in their proper locations in contract work. At completion of contract, samples that are not approved will be returned to Contractor only upon request and at Contractor's expense. Such request should be made prior to completion of the contract. Disapproved samples that are not requested for return by Contractor will be discarded after completion of contract.
 - E. Submittal drawings (shop, erection or setting drawings) and schedules, required for work of various trades, shall be checked before submission by technically qualified employees of Contractor for accuracy, completeness and compliance with contract requirements. These drawings and schedules shall be stamped and signed by Contractor certifying to such check.
 - 1. Each drawing shall have marked thereon, proper descriptive title, including Medical Center location, project number, manufacturer's number, reference to contract drawing number, detail Section Number, and Specification Section Number.
 - 2. A space 120 mm by 125 mm (4-3/4 by 5 inches) shall be reserved on each drawing to accommodate approval or disapproval stamp.
 - 3. Submit drawings, ROLLED WITHIN A MAILING TUBE, fully protected for shipment.
 - 4. One print of approved or disapproved shop drawings will be forwarded to Contractor.
 - 5. When work is directly related and involves more than one trade, shop drawings shall be submitted to Architect-Engineer under one cover.
- 1-10. Samples shop drawings, test reports, certificates and manufacturers' literature and data, shall be submitted for approval to

Architectural Edge Inc.
3010 Scott Blvd, Suite 102
Temple, Texas 76504

- 1-11. At the time of transmittal to the Architect-Engineer, the Contractor shall also send a copy of the complete submittal directly to the PM/COR.
- 1-12. Samples for approval shall be sent to Architect-Engineer.

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SECTION 01 45 29
TESTING LABORATORY SERVICES

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies materials testing activities and inspection services required during project construction to be provided by a Testing Laboratory retained and paid for by Contractor.

1.2 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.
- B. American Association of State Highway and Transportation Officials (AASHTO):
 - T27-06.....Sieve Analysis of Fine and Coarse Aggregates
 - T96-02 (R2006).....Resistance to Degradation of Small-Size Coarse Aggregate by Abrasion and Impact in the Los Angeles Machine
 - T99-01 (R2004).....The Moisture-Density Relations of Soils Using a 2.5 Kg (5.5 lb.) Rammer and a 305 mm (12 in.) Drop
 - T104-99 (R2003).....Soundness of Aggregate by Use of Sodium Sulfate or Magnesium Sulfate
 - T180-01 (R2004).....Moisture-Density Relations of Soils using a 4.54 kg (10 lb.) Rammer and a 457 mm (18 in.) Drop
 - T191-02(R2006).....Density of Soil In-Place by the Sand-Cone Method
- C. American Concrete Institute (ACI):
 - 506.4R-94 (R2004)Guide for the Evaluation of Shotcrete
- D. American Society for Testing and Materials (ASTM):
 - A325-06Structural Bolts, Steel, Heat Treated, 120/105 ksi Minimum Tensile Strength
 - A370-07Definitions for Mechanical Testing of Steel Products
 - A416/A416M-06.....Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
 - A490-06Heat Treated Steel Structural Bolts, 150 ksi Minimum Tensile Strength
 - C31/C31M-06.....Making and Curing Concrete Test Specimens in the Field
 - C33-03Concrete Aggregates
 - C39/C39M-05.....Compressive Strength of Cylindrical Concrete Specimens
 - C109/C109M-05.....Compressive Strength of Hydraulic Cement Mortars
 - C138-07Unit Weight, Yield, and Air Content (Gravimetric) of Concrete
 - C140-07Sampling and Testing Concrete Masonry Units and Related Units
 - C143/C143M-05.....Slump of Hydraulic Cement Concrete

C172-07	Sampling Freshly Mixed Concrete
C173-07	Air Content of freshly Mixed Concrete by the Volumetric Method
C330-05	Lightweight Aggregates for Structural Concrete
C587-05	Density Structural Lightweight Concrete
C780-07	Pre-construction and Construction Evaluation of Mortars for Plain and Reinforced Unit Masonry
C1019-08	Sampling and Testing Grout
C1084/C1084M-05.....	Freshly Mixed Portland Cement Concrete
C1077-06	Laboratories Testing Concrete and Concrete Aggregates for Use In Construction and Criteria for Laboratory Evaluation
C1314-07	Compressive Strength of Masonry Prisms
D698-07	Laboratory Compaction Characteristics of Soil Using Standard Effort
D1143-07	Piles Under Static Axial Compressive Load
D1188-07	Bulk Specific Gravity and Density of Compacted Bituminous Mixtures Using Paraffin-Coated Specimens
D1556-07	Density and Unit Weight of Soil In Place by the Sand-Cone Method
D1557-07	Laboratory Compaction Characteristics of Soil Using Modified Effort
D2166-06	Unconfined Compressive Strength of Cohesive Soil
D2167-94(R2001)	Density and Unit Weight of Soil In Place by the Rubber Balloon Method
D2216-05	Laboratory Determination of Water (Moisture) Content of Soil and Rock by Mass
D2922-05	Density of soil and Soil-Aggregate In Place by Nuclear Methods (Shallow Depth)
D2974-07	Moisture, Ash, and Organic Matter of Peat and Other Organic Soils
D3666-(2002).....	Minimum Requirements for Agencies Testing and Inspection Bituminous Paving Materials
D3740-07	Minimum Requirements for Agencies Engaged in the Testing and Inspecting Road and Paving Material
E94-04	Radlographic Testing
E164-03	Ultrasonic Contact Examination of Weldments
E329-07	Agencies Engaged In Construction Inspection and/or Testing
E543-06	Agencies Performing Non-Destructive Testing

- E605-93(R2006) Thickness and Density of Sprayed Fire-Resistive Material
(SFRM) Applied to Structural Members
- E709-(2001) Guide for Magnetic Particle Examination
- E1155-96(R2008) Determining FF Floor Flatness and FL Floor Levelness Numbers
- E. American Welding Society (AWS):
- D1.1-07 Structural Welding Code-Steel

1.3 REQUIREMENTS:

- A. Accreditation Requirements: Construction materials testing laboratories must be accredited by a laboratory accreditation authority and will be required to submit a copy of the Certificate of Accreditation and Scope of Accreditation. The laboratory's scope of accreditation must include the appropriate ASTM standards (i.e.; E 329, C 1077, D 3666, D3740, A 880, E 543) listed in the technical sections of the specifications. Laboratories engaged in Hazardous Materials Testing shall meet the requirements of OSHA and EPA. The policy applies to the specific laboratory performing the actual testing, not just the "Corporate Office."
- B. Inspection and Testing: Testing laboratory shall inspect materials and workmanship and perform tests described herein and additional tests requested by Resident Engineer. When it appears materials furnished, or work performed by Contractor fail to meet construction contract requirements, Testing Laboratory shall direct attention of Resident Engineer to such failure.
- C. Written Reports: Testing laboratory shall submit test reports to Resident Engineer, Contractor, unless other arrangements are agreed to in writing by the Resident Engineer. Submit reports of tests that fail to meet construction contract requirements on colored paper.
- D. Verbal Reports: Give verbal notification to Resident Engineer immediately of any irregularity.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 EARTHWORK:

- A. General: The Testing Laboratory shall provide qualified personnel, materials, equipment, and transportation as required to perform the services identified/required herein, within the agreed to schedule and/or time frame. The work to be performed shall be as identified herein and shall include but not be limited to the following:
1. Observe fill and subgrades during proof-rolling to evaluate suitability of surface material to receive fill or base course. Provide recommendations to the Resident Engineer regarding suitability or unsuitability of areas where proof-rolling was observed. Where unsuitable results are observed, witness excavation of unsuitable material and recommend to Resident Engineer extent of removal and replacement of unsuitable materials and observe proof-rolling of replaced areas until satisfactory results are obtained.

2. Provide part time observation of fill placement and compaction and field density testing in building areas and provide part time observation of fill placement and compaction and field density testing in pavement areas to verify that earthwork compaction obtained is in accordance with contract documents.
 3. Provide supervised geotechnical technician to inspect excavation, subsurface preparation, and backfill for structural fill.
- B. Testing Compaction:**
1. Determine maximum density and optimum moisture content for each type of fill, backfill and subgrade material used, in compliance with ASTM D698.
 2. Make field density tests in accordance with the primary testing method following ASTM D2922 wherever possible. Field density tests utilizing ASTM D1556 shall be utilized on a case by case basis only if there are problems with the validity of the results from the primary method due to specific site field conditions. Should the testing laboratory propose these alternative methods, they should provide satisfactory explanation to the Resident Engineer before the tests are conducted.
 - c. Pavement Subgrade: One test for each 335 m² (400 square yards), but in no case fewer than two tests.
 - d. Curb, Gutter, and Sidewalk: One test for each 90 m (300 feet), but in no case fewer than two tests.
 - e. Trenches: One test at maximum 30 m (100 foot) intervals per 1200 mm (4 foot) of vertical lift and at changes in required density, but in no case fewer than two tests.
 - f. Footing Subgrade: At least one test for each layer of soil on which footings will be placed. Subsequent verification and approval of each footing subgrade may be based on a visual comparison of each subgrade with related tested subgrade when acceptable to Resident Engineer. In each compacted fill layer below wall footings, perform one field density test for every 30 m (100 feet) of wall. Verify subgrade is level, all loose or disturbed soils have been removed, and correlate actual soil conditions observed with those indicated by test borings.
- C. Testing for Footing Bearing Capacity:** Evaluate if suitable bearing capacity material is encountered in footing subgrade.
- D. Testing Materials:** Test suitability of on-site and off-site borrow as directed by Resident Engineer.
- 3.2 FOUNDATION PILES:**
- A. Witness load test procedure for conformance with ASTM D1143 and interpret test data to verify geotechnical recommendations for pile capacity. Submit load test report in accordance with ASTM D1143.

- B. Review Contractor's equipment, methods, and procedures prior to starting any work on site. Provide continuous inspection of pile installation. Maintain a record of all pertinent phases of operation for submittal to Resident Engineer.

3.3 FOUNDATION CAISSONS:

- A. Concrete Testing: Test concrete including materials for concrete as required in Article, CONCRETE of this section, except make two test cylinders for each day's placement of concrete.
- B. Maintain a record of concrete used in each caisson. Compare records with calculated volumes.
- C. Inspect percussion hole in bottom of each caisson to determine that material is capable of supporting design load.
- D. Inspect sides and bottom of each caisson for compliance with contract documents.
- E. Submit a certified "Caisson Field Record" for each caisson, recording actual elevation at bottom of shaft; final center line location of top; variation of shaft from plumb; results of all tests performed; actual allowable bearing capacity of bottom; depth of socket into rock; levelness of bottom; seepage of water; still water level (if allowed to flood); variation of shaft (from dimensions shown); location and size of reinforcement, and evidence of seams, voids, or channels below the bottom. Verify the actual bearing capacity of the rock strata by the use of a calibrated penetrometer or other acceptable method.
- F. Caissons Bearing on Hardpan: Take undisturbed samples, suitable for tests required, from caisson bottom. Make auger probe to a depth of 2.5 meters (8 feet) below bottom and visually inspect and classify soil. Verify continuity of strata and thickness.
 - 1. Conduct the following test on each sample, and report results and evaluations to the Resident Engineer:
 - a. Unconfined Compression Test (ASTM D2166).
 - b. Moisture Content (ASTM D2216).
 - c. Density.

3.4 LANDSCAPING:

- A. Test topsoil for organic materials, pH, phosphate, potash content, and gradation of particles.
 - 1. Test for organic material by using ASTM D2974.
 - 2. Determine percent of silt, sand, clay, and foreign materials such as rock, roots, and vegetation.
- B. Submit laboratory test report of topsoil to Resident Engineer.

3.5 ASPHALT CONCRETE PAVING:

- A. Aggregate Base Course:
 - 1. Determine maximum density and optimum moisture content for aggregate base material in accordance with ASTM D1557, Method D.
 - 2. Make a minimum of three field density tests on each day's final compaction on each aggregate course in accordance with AASHTO T191.

3. Sample and test aggregate as necessary to insure compliance with specification requirements for gradation, wear, and soundness as specified in the applicable state highway standards and specifications.
- B. Asphalt Concrete:
 1. Aggregate: Sample and test aggregates in stock pile and hot-bins as necessary to insure compliance with specification requirements for gradation (AASHTO T27), wear (AASHTO T96), and soundness (AASHTO T104).
 2. Temperature: Check temperature of each load of asphalt concrete at mixing plant and at site of paving operation.
 3. Density: Make a minimum of two field density tests in accordance with ASTM D1188 of asphalt base and surface course for each day's paving operation.

3.6 SITE WORK CONCRETE:

Test site work concrete including materials for concrete as required in Article CONCRETE of this section.

3.7 POST-TENSIONING OF CONCRETE:

- A. Inspection Prior to Concreting: Inspect tendons, drape of tendons, and anchorage components for compliance prior to concreting.
- B. Concrete Testing: As required in Article, CONCRETE of this section except make three test cylinders representing each area to be tensioned and cylinders shall be cured in same manner as concrete they represent. Make compression test prior to determining minimum specified strength required for post-tensioning.
- C. Post-tensioning: Witness post-tensioning operation and record actual gauge pressures and elongations applied to each tendon.
- D. Submit reports in quadruplicate of the following:
 1. Inspection of placement and post-tensioning of all tendons.
 2. Size, number, location, and drape of tendons.
 3. Calculated elongations, based upon the length, modulus of elasticity, and cross-sectional area of the tendons used.
 4. Actual field elongations. Check elongation of tendons within ranges established by manufacturer.
 5. Calculated gauge pressure and jacking force applied to each tendon.
 6. Actual gauge pressures and jacking force applied to each tendon.
 7. Required concrete strength at time of jacking.
 8. Actual concrete strength at time of jacking.
 9. Do not cut or cover the tendon ends until the Contractor receives the Resident Engineer's written approval of the post-tensioning records.

3.8 CONCRETE:

A. Batch Plant Inspection and Materials Testing:

1. Perform continuous batch plant inspection until concrete quality is established to satisfaction of Resident Engineer with concurrence of Contracting Officer and perform periodic inspections thereafter as determined by Resident Engineer.
2. Periodically inspect and test batch proportioning equipment for accuracy and report deficiencies to Resident Engineer.
3. Sample and test mix ingredients as necessary to insure compliance with specifications.
4. Sample and test aggregates daily and as necessary for moisture content. Test the dry rodded weight of the coarse aggregate whenever a sieve analysis is made, and when it appears there has been a change in the aggregate.
5. Certify, in duplicate, ingredients and proportions and amounts of ingredients in concrete conform to approved trial mixes. When concrete is batched or mixed off immediate building site, certify (by signing, initialing or stamping thereon) on delivery slips (duplicate) that ingredients in truck-load mixes conform to proportions of aggregate weight, cement factor, and water-cement ratio of approved trial mixes.

B. Field Inspection and Materials Testing:

1. Provide a technician at site of placement at all times to perform concrete sampling and testing.
2. Review the delivery tickets of the ready-mix concrete trucks arriving on-site. Notify the Contractor if the concrete cannot be placed within the specified time limits or if the type of concrete delivered is incorrect. Reject any loads that do not comply with the Specification requirements. Rejected loads are to be removed from the site at the Contractor's expense. Any rejected concrete that is placed will be subject to removal.
3. Take concrete samples at point of placement in accordance with ASTM C172. Mold and cure compression test cylinders in accordance with ASTM C31. Make at least three cylinders for each 40 m³ (50 cubic yards) or less of each concrete type, and at least three cylinders for any one day's pour for each concrete type. After good concrete quality control has been established and maintained as determined by Resident Engineer make three cylinders for each 80 m³ (100 cubic yards) or less of each concrete type, and at least three cylinders from any one day's pour for each concrete type. Label each cylinder with an identification number. Resident Engineer may require additional cylinders to be molded and cured under job conditions.
4. Perform slump tests in accordance with ASTM C143. Test the first truck each day, and every time test cylinders are made. Test pumped concrete at the hopper and at the discharge end of the hose at the beginning of each day's pumping operations to determine change in slump.

5. Determine the air content of concrete per ASTM C173. For concrete required to be air-entrained, test the first truck and every 20 m³ (25 cubic yards) thereafter each day. For concrete not required to be air-entrained, test every 80 m³ (100 cubic yards) at random. For pumped concrete, initially test concrete at both the hopper and the discharge end of the hose to determine change in air content.
6. If slump or air content fall outside specified limits, make another test immediately from another portion of same batch.
7. Perform unit weight tests in compliance with ASTM C138 for normal weight concrete and ASTM C567 for lightweight concrete. Test the first truck and each time cylinders are made.
8. Notify laboratory technician at batch plant of mix irregularities and request materials and proportioning check.
9. Verify that specified mixing has been accomplished.
10. Environmental Conditions: Determine the temperature per ASTM C1064 for each truckload of concrete during hot weather and cold weather concreting operations:
 - a. When ambient air temperature falls below 4.4 degrees C (40 degrees F), record maximum and minimum air temperatures in each 24 hour period; record air temperature inside protective enclosure; record minimum temperature of surface of hardened concrete.
 - b. When ambient air temperature rises above 29.4 degrees C (85 degrees F), record maximum and minimum air temperature in each 24 hour period; record minimum relative humidity; record maximum wind velocity; record maximum temperature of surface of hardened concrete.
11. Inspect the reinforcing steel placement, including bar size, bar spacing, top and bottom concrete cover, proper tie into the chairs, and grade of steel prior to concrete placement. Submit detailed report of observations.
12. Observe conveying, placement, and consolidation of concrete for conformance to specifications.
13. Observe condition of formed surfaces upon removal of formwork prior to repair of surface defects and observe repair of surface defects.
14. Observe curing procedures for conformance with specifications, record dates of concrete placement, start of preliminary curing, start of final curing, end of curing period.
15. Observe preparations for placement of concrete:
 - a. Inspect handling, conveying, and placing equipment, inspect vibrating and compaction equipment.
 - b. Inspect preparation of construction, expansion, and isolation joints.
16. Observe preparations for protection from hot weather, cold weather, sun, and rain, and preparations for curing.

17. Observe concrete mixing:
 - a. Monitor and record amount of water added at project site.
 - b. Observe minimum and maximum mixing times.
18. Measure concrete flatwork for levelness and flatness as follows:
 - a. Perform Floor Tolerance Measurements F_F and F_L in accordance with ASTM E1155.
Calculate the actual overall F- numbers using the inferior/superior area method.
 - b. Perform all floor tolerance measurements within 48 hours after slab installation and prior to removal of shoring and formwork.
 - c. Provide the Contractor and the Resident Engineer with the results of all profile tests, including a running tabulation of the overall F_F and F_L values for all slabs installed to date, within 72 hours after each slab installation.
19. Other inspections:
 - a. Grouting under base plates.
 - b. Grouting anchor bolts and reinforcing steel in hardened concrete.

C. Laboratory Tests of Field Samples:

1. Test compression test cylinders for strength in accordance with ASTM C39. For each test series, test one cylinder at 7 days and one cylinder at 28 days. Use remaining cylinder as a spare tested as directed by Resident Engineer. Compile laboratory test reports as follows: Compressive strength test shall be result of one cylinder, except when one cylinder shows evidence of improper sampling, molding or testing, in which case it shall be discarded and strength of spare cylinder shall be used.
2. Make weight tests of hardened lightweight structural concrete in accordance with ASTM C567.
3. Furnish certified compression test reports (duplicate) to Resident Engineer. In test report, indicate the following information:
 - a. Cylinder identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Type of concrete, slump, and percent air.
 - d. Compressive strength of concrete in MPa (psi).
 - e. Weight of lightweight structural concrete in kg/m^3 (pounds per cubic feet).
 - f. Weather conditions during placing.
 - g. Temperature of concrete in each test cylinder when test cylinder was molded.
 - h. Maximum and minimum ambient temperature during placing.
 - i. Ambient temperature when concrete sample in test cylinder was taken.
 - j. Date delivered to laboratory and date tested.

3.9 REINFORCEMENT:

- A. Review mill test reports furnished by Contractor.

- B. Make one tensile and one bend test in accordance with ASTM A370 from each pair of samples obtained.
- C. Written report shall include, in addition to test results, heat number, manufacturer, type and grade of steel, and bar size.
- D. Perform tension tests of mechanical and welded splices in accordance with ASTM A370.

3.10 SHOTCRETE:

- A. Inspection and Material Testing:
 - 1. Provide field inspection and testing service as required by Resident Engineer to certify that shotcrete has been applied in accordance with contract documents.
 - 2. Periodically inspect and test proportioning equipment for accuracy and report deficiencies to Resident Engineer.
 - 3. Sample and test mix ingredients as necessary to insure compliance with specifications.
 - 4. Sample and test aggregates daily and as necessary for moisture content. Report instances of excessive moisture to Resident Engineer.
 - 5. Certify, in duplicate, that ingredients and proportions and amounts of ingredients in shotcrete conform to approved trial mixes.
 - 6. Provide field inspection of the proper size and placement of the reinforcement in the shotcrete.
- B. Shotcrete Sampling:
 - 1. Provide a technician at site of placement to perform shotcrete sampling.
 - 2. Take cores in accordance with ACI 506.
 - 3. Insure maintenance of water-cement ratio established by approved trial mix.
 - 4. Verify specified mixing has been accomplished.
- C. Laboratory Tests of Field Sample Panels:
 - 1. Compression test core for strength in accordance with ACI 506. For each test series of three cores, test one core at 7 days and one core at 28 days. Use remaining core as a spare to be tested at either 7 or 28 days as required. Compile laboratory test reports as follows:
Compressive strength test shall be result of one core, except when one core shows evidence of improper sampling or testing, in which case it shall be discarded and strength of spare core shall be used.
 - 2. Submit certified compression test reports (duplicate) to Resident Engineer. On test report, indicate following information:
 - a. Core identification number and date cast.
 - b. Specific location at which test samples were taken.
 - c. Compressive strength of shotcrete in MPa (psi).
 - d. Weather conditions during placing.
 - e. Temperature of shotcrete in each test core when test core was taken.

- f. Maximum and minimum ambient temperature during placing.
- g. Ambient temperature when shotcrete sample was taken.
- h. Date delivered to laboratory and date tested.

D. Submit inspection reports certification and instances of noncompliance to Resident Engineer.

3.11 PRESTRESSED CONCRETE:

- A. Inspection at Plant: Forms, placement and concrete cover of reinforcing steel and tendons, placement and finishing of concrete, and tensioning of tendons.
- B. Concrete Testing: Test concrete including materials for concrete required in Article, CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Test tendons for conformance with ASTM A416 and furnish report to Resident Engineer.
- D. Inspect members to insure that specification requirements for curing and finishes have been met.

3.12 ARCHITECTURAL PRECAST CONCRETE:

- A. Inspection at Plant: Forms, placement of reinforcing steel, concrete cover, and placement and finishing of concrete.
- B. Concrete Testing: Test concrete including materials for concrete as required in Article CONCRETE of this section, except make two test cylinders for each day's production of each strength of concrete produced.
- C. Inspect members to insure specification requirements for curing and finishes have been met.

3.13 MASONRY:

- A. Mortar Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C780.
 - b. Obtain samples during or immediately after discharge from batch mixer.
 - c. Furnish molds with 50 mm (2 inch), 3 compartment gang cube.
 - d. Test one sample at 7 days and 2 samples at 28 days.
 - 2. Two tests during first week of operation; one test per week after initial test until masonry completion.
- B. Grout Tests:
 - 1. Laboratory compressive strength test:
 - a. Comply with ASTM C1019.
 - b. Test one sample at 7 days and 2 samples at 28 days.
 - c. Perform test for each 230 m² (2500 square feet) of masonry.
- C. Masonry Unit Tests:
 - 1. Laboratory Compressive Strength Test:
 - a. Comply with ASTM C140.
 - b. Test 3 samples for each 460 m² (5000 square feet) of wall area.

- D. Prism Tests: For each type of wall construction indicated, test masonry prisms per ASTM C1314 for each 460 m² (5000 square feet) of wall area. Prepare one set of prisms for testing at 7 days and one set for testing at 28 days.

3.14 STRUCTURAL STEEL:

- A. General: Provide shop and field inspection and testing services to certify structural steel work is done in accordance with contract documents. Welding shall conform to AWS D1.1 Structural Welding Code.
- B. Prefabrication Inspection:
1. Review design and shop detail drawings for size, length, type and location of all welds to be made.
 2. Approve welding procedure qualifications either by pre-qualification or by witnessing qualifications tests.
 3. Approve welder qualifications by certification or retesting.
 4. Approve procedure for control of distortion and shrinkage stresses.
 5. Approve procedures for welding in accordance with applicable sections of AWS D1.1.
- C. Fabrication and Erection:
1. Weld Inspection:
 - a. Inspect welding equipment for capacity, maintenance and working condition.
 - b. Verify specified electrodes and handling and storage of electrodes in accordance with AWS D1.1.
 - c. Inspect preparation and assembly of materials to be welded for conformance with AWS D1.1.
 - d. Inspect preheating and interpass temperatures for conformance with AWS D1.1.
 - e. Measure 25 percent of fillet welds.
 - f. Welding Magnetic Particle Testing: Test in accordance with ASTM E709 for a minimum of:
 - 1) 20 percent of all shear plate fillet welds at random, final pass only.
 - 2) 20 percent of all continuity plate and bracing gusset plate fillet welds, at random, final pass only.
 - 3) 100 percent of tension member fillet welds (i.e., hanger connection plates and other similar connections) for root and final passes.
 - 4) 20 percent of length of built-up column member partial penetration and fillet welds at random for root and final passes.
 - 5) 100 percent of length of built-up girder member partial penetration and fillet welds for root and final passes.

- g. Welding Ultrasonic Testing: Test in accordance with ASTM E164 and AWS D1.1 for 100 percent of all full penetration welds, braced and moment frame column splices, and a minimum of 20 percent of all other partial penetration column splices, at random.
 - h. Welding Radiographic Testing: Test in accordance with ASTM E94, and AWS D1.1 for 5 percent of all full penetration welds at random.
 - i. Verify that correction of rejected welds are made in accordance with AWS D1.1.
 - j. Testing and inspection do not relieve the Contractor of the responsibility for providing materials and fabrication procedures in compliance with the specified requirements.
2. Bolt Inspection:
- a. Inspect high-strength bolted connections in accordance AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts.
 - b. Slip-Critical Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in each connection in accordance with AISC Specifications for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - c. Fully Pre-tensioned Connections: Inspect 10 percent of bolts, but not less than 2 bolts, selected at random in 25 percent of connections in accordance with AISC Specification for Structural Joints Using ASTM A325 or A490 Bolts. Inspect all bolts in connection when one or more are rejected.
 - d. Bolts installed by turn-of-nut tightening may be inspected with calibrated wrench when visual inspection was not performed during tightening.
 - e. Snug Tight Connections: Inspect 10 percent of connections verifying that piles of connected elements have been brought into snug contact.
 - f. Inspect field erected assemblies; verify locations of structural steel for plumbness, level, and alignment.
- D. Submit inspection reports, record of welders and their certification, and identification, and instances of noncompliance to Resident Engineer.

3.15 STEEL DECKING:

- A. Provide field inspection of welds of metal deck to the supporting steel, and testing services to insure steel decking has been installed in accordance with contract documents and manufacturer's requirements.
- B. Qualification of Field Welding: Qualify welding processes and welding operators in accordance with "Welder Qualification" procedures of AWS D1.1. Refer to the "Plug Weld Qualification Procedure" in Part 3 "Field Quality Control."
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.16 SHEAR CONNECTOR STUDS:

- A. Provide field inspection and testing services required by AWS D.1 to insure shear connector studs have been installed in accordance with contract documents.
- B. Tests: Test 20 percent of headed studs for fastening strength in accordance with AWS D1.1.
- C. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.17 SPRAYED-ON FIREPROOFING:

- A. Provide field inspection and testing services to certify sprayed-on fireproofing has been applied in accordance with contract documents.
- B. Obtain a copy of approved submittals from Resident Engineer.
- C. Use approved installation in test areas as criteria for inspection of work.
- D. Test sprayed-on fireproofing for thickness and density in accordance with ASTM E605.
 - 1. Thickness gauge specified in ASTM E605 may be modified for pole extension so that overhead sprayed material can be reached from floor.
- E. Location of test areas for field tests as follows:
 - 1. Thickness: Select one bay per floor, or one bay for each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests. Take thickness determinations from each of following locations: Metal deck, beam, and column.
 - 2. Density: Take density determinations from each floor, or one test from each 930 m² (10,000 square feet) of floor area, whichever provides for greater number of tests, from each of the following areas: Underside of metal deck, beam flanges, and beam web.
- F. Submit inspection reports, certification, and instances of noncompliance to Resident Engineer.

3.18 TYPE OF TEST:

		Approximate Number of Tests Required
A. Earthwork:		
Laboratory Compaction Test, Soils: (ASTM D698)		
Field Density, Soils (AASHTO T191, T205, or T238)	1:100'	_____
Penetration Test, Soils		_____
B. Landscaping:		
Topsoll Test		<u> 2 </u>

C. Aggregate Base:

Laboratory Compaction, (AASHTO T180), every 100'	<u>8</u>
Field Density, (AASHTO T191)	<u>8</u>
Aggregate, Base Course Gradation (AASHTO T27)	<u>1</u>
Wear (AASHTO T96)	<u>1</u>
Soundness (AASHTO T104)	<u>1</u>

D. Asphalt Concrete:

Field Density, (AASHTO T230)	<u>0</u>
Aggregate, Asphalt Concrete Gradation (AASHTO T27)	<u>1</u>
Wear (AASHTO T96)	<u>1</u>
Soundness (AASHTO T104)	<u>1</u>

E. Concrete:

Making and Curing Concrete Test Cylinders (ASTM C31)	<u>8</u>
Compressive Strength, Test Cylinders (ASTM C39)	<u>1</u>
Concrete Slump Test (ASTM C143)	<u>1</u>
Concrete Air Content Test (ASTM C173)	<u>1</u>
Unit Weight, Lightweight Concrete (ASTM C567)	<u>1</u>
Aggregate, Normal Weight: Gradation (ASTM C33)	<u>1</u>
Deleterious Substances (ASTM C33)	<u>1</u>
Soundness (ASTM C33)	<u>1</u>
Abrasion (ASTM C33)	<u>1</u>
Aggregate, Lightweight Gradation (ASTM C330)	<u>1</u>
Deleterious Substances (ASTM C330)	<u>1</u>
Unit Weight (ASTM C330)	<u>1</u>
Flatness and Levelness Readings (ASTM E1155) (number of days)	<u>1</u>

F. Reinforcing Steel:

Tensile Test (ASTM A370)	<u>1</u>
Bend Test (ASTM A370)	<u>1</u>
Mechanical Splice (ASTM A370)	<u>1</u>
Welded Splice Test (ASTM A370)	<u>1</u>

G. Shotcrete:

Taking and Curing Test Cores (ACI 506)	<u>1</u>
Compressive Strength, Test Cores (ACI 506)	<u>1</u>

H. Prestressed Concrete: Testing Strands (ASTM A416) 0

I. Masonry:

Making and Curing Test Cubes (ASTM C109) 0
Compressive Strength, Test Cubes (ASTM C109) 0
Sampling and Testing Mortar, Comp. Strength (ASTM C780) 0
Sampling and Testing Grout, Comp. Strength (ASTM C1019) 0
Masonry Unit, Compressive Strength (ASTM C140) 0
Prism Tests (ASTM C1314) 0

J. Structural Steel:

Ultrasonic Testing of Welds (ASTM E164) 0
Magnetic Particle Testing of Welds (ASTM E709) 0
Radiographic Testing of Welds (ASTM E94) 0

K. Sprayed-On Fireproofing:

Thickness and Density Tests (ASTM E605) ... 0

L. Technical Personnel: (Minimum 9 months)

1. Technicians to perform tests and inspection listed above. Laboratory will be equipped with concrete cylinder storage facilities, compression machine, cube molds, proctor molds, balances, scales, moisture ovens, slump cones, air meter, and all necessary equipment for compaction control.

--- E N D ---

SECTION 01 57 19
TEMPORARY ENVIRONMENTAL CONTROLS

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies the control of environmental pollution and damage that the Contractor must consider for air, water, and land resources. It includes management of visual aesthetics, noise, solid waste, radiant energy, and radioactive materials, as well as other pollutants and resources encountered or generated by the Contractor. The Contractor is obligated to consider specified control measures with the costs included within the various contract items of work.
- B. Environmental pollution and damage is defined as the presence of chemical, physical, or biological elements or agents which:
 - 1. Adversely effect human health or welfare,
 - 2. Unfavorably alter ecological balances of importance to human life,
 - 3. Effect other species of importance to humankind, or;
 - 4. Degrade the utility of the environment for aesthetic, cultural, and historical purposes.
- C. Definitions of Pollutants:
 - 1. Chemical Waste: Petroleum products, bituminous materials, salts, acids, alkalis, herbicides, pesticides, organic chemicals, and inorganic wastes.
 - 2. Debris: Combustible and noncombustible wastes, such as leaves, tree trimmings, ashes, and waste materials resulting from construction or maintenance and repair work.
 - 3. Sediment: Soil and other debris that has been eroded and transported by runoff water.
 - 4. Solid Waste: Rubbish, debris, garbage, and other discarded solid materials resulting from industrial, commercial, and agricultural operations and from community activities.
 - 5. Surface Discharge: The term "Surface Discharge" implies that the water is discharged with possible sheeting action and subsequent soil erosion may occur. Waters that are surface discharged may terminate in drainage ditches, storm sewers, creeks, and/or "water of the United States" and would require a permit to discharge water from the governing agency.
 - 6. Rubbish: Combustible and noncombustible wastes such as paper, boxes, glass and crockery, metal and lumber scrap, tin cans, and bones.
 - 7. Sanitary Wastes:
 - a. Sewage: Domestic sanitary sewage and human and animal waste.
 - b. Garbage: Refuse and scraps resulting from preparation, cooking, dispensing, and consumption of food.

1.2 QUALITY CONTROL

- A. Establish and maintain quality control for the environmental protection of all items set forth herein.

- B. Record on daily reports any problems in complying with laws, regulations, and ordinances. Note any corrective action taken.

1.3 REFERENCES

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.
- B. U.S. National Archives and Records Administration (NARA):
33 CFR 328..... Definitions

1.4 SUBMITTALS

- A. In accordance with Section, 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES, furnish the following:
1. Environmental Protection Plan: After the contract is awarded and prior to the commencement of the work, the Contractor shall meet with the Resident Engineer to discuss the proposed Environmental Protection Plan and to develop mutual understanding relative to details of environmental protection. Not more than 20 days after the meeting, the Contractor shall prepare and submit to the Resident Engineer and the Contracting Officer for approval, a written and/or graphic Environmental Protection Plan including, but not limited to, the following:
 - a. Name(s) of person(s) within the Contractor's organization who is (are) responsible for ensuring adherence to the Environmental Protection Plan.
 - b. Name(s) and qualifications of person(s) responsible for manifesting hazardous waste to be removed from the site.
 - c. Name(s) and qualifications of person(s) responsible for training the Contractor's environmental protection personnel.
 - d. Description of the Contractor's environmental protection personnel training program.
 - e. A list of Federal, State, and local laws, regulations, and permits concerning environmental protection, pollution control, noise control and abatement that are applicable to the Contractor's proposed operations and the requirements imposed by those laws, regulations, and permits.
 - f. Methods for protection of features to be preserved within authorized work areas including trees, shrubs, vines, grasses, ground cover, landscape features, air and water quality, fish and wildlife, soil, historical, and archeological and cultural resources.
 - g. Procedures to provide the environmental protection that comply with the applicable laws and regulations. Describe the procedures to correct pollution of the environment due to accident, natural causes, or failure to follow the procedures as described in the Environmental Protection Plan.
 - h. Permits, licenses, and the location of the solid waste disposal area.

- i. Drawings showing locations of any proposed temporary excavations or embankments for haul roads, material storage areas, structures, sanitary facilities, and stockpiles of excess or spoil materials. Include as part of an Erosion Control Plan approved by the District Office of the U.S. Soil Conservation Service and the Department of Veterans Affairs.
 - j. Environmental Monitoring Plans for the job site including land, water, air, and noise.
 - k. Work Area Plan showing the proposed activity in each portion of the area and identifying the areas of limited use or nonuse. Plan should include measures for marking the limits of use areas. This plan may be incorporated within the Erosion Control Plan.
- B. Approval of the Contractor's Environmental Protection Plan will not relieve the Contractor of responsibility for adequate and continued control of pollutants and other environmental protection measures.

1.5 PROTECTION OF ENVIRONMENTAL RESOURCES

- A. Protect environmental resources within the project boundaries and those affected outside the limits of permanent work during the entire period of this contract. Confine activities to areas defined by the specifications and drawings.
- B. Protection of Land Resources: Prior to construction, identify all land resources to be preserved within the work area. Do not remove, cut, deface, injure, or destroy land resources including trees, shrubs, vines, grasses, top soil, and land forms without permission from the Resident Engineer. Do not fasten or attach ropes, cables, or guys to trees for anchorage unless specifically authorized, or where special emergency use is permitted.
- 1. Work Area Limits: Prior to any construction, mark the areas that require work to be performed under this contract. Mark or fence isolated areas within the general work area that are to be saved and protected. Protect monuments, works of art, and markers before construction operations begin. Convey to all personnel the purpose of marking and protecting all necessary objects.
 - 2. Protection of Landscape: Protect trees, shrubs, vines, grasses, land forms, and other landscape features shown on the drawings to be preserved by marking, fencing, or using any other approved techniques.
 - a. Box and protect from damage existing trees and shrubs to remain on the construction site.
 - b. Immediately repair all damage to existing trees and shrubs by trimming, cleaning, and painting with antiseptic tree paint.
 - c. Do not store building materials or perform construction activities closer to existing trees or shrubs than the farthest extension of their limbs.
 - 3. Reduction of Exposure of Unprotected Erodible Soils: Plan and conduct earthwork to minimize the duration of exposure of unprotected soils. Clear areas in reasonably sized

increments only as needed to use. Form earthwork to final grade as shown. Immediately protect side slopes and back slopes upon completion of rough grading.

4. Temporary Protection of Disturbed Areas: Construct diversion ditches, benches, and berms to retard and divert runoff from the construction site to protected drainage areas approved under paragraph 208 of the Clean Water Act.
 - a. Sediment Basins: Trap sediment from construction areas in temporary or permanent sediment basins that accommodate the runoff of a local 25 (design year) storm. After each storm, pump the basins dry and remove the accumulated sediment. Control overflow/drainage with paved weirs or by vertical overflow pipes, draining from the surface.
 - b. Reuse or conserve the collected topsoil sediment as directed by the Resident Engineer. Topsoil use and requirements are specified in Section 31 20 00, EARTH MOVING.
 - c. Institute effluent quality monitoring programs as required by Federal, State, and local environmental agencies.
5. Erosion and Sedimentation Control Devices: The erosion and sediment controls selected and maintained by the Contractor shall be such that water quality standards are not violated as a result of the Contractor's activities. Construct or install all temporary and permanent erosion and sedimentation control features on the Environmental Protection Plan. Maintain temporary erosion and sediment control measures such as berms, dikes, drains, sedimentation basins, grassing, and mulching, until permanent drainage and erosion control facilities are completed and operative.
6. Manage borrow areas on Government property to minimize erosion and to prevent sediment from entering nearby water courses or lakes.
7. Manage and control spoil areas on Government property to limit spoil to areas on the Environmental Protection Plan // and prevent erosion of soil or sediment from entering nearby water courses or lakes.
8. Protect adjacent areas from despoilment by temporary excavations and embankments.
9. Handle and dispose of solid wastes in such a manner that will prevent contamination of the environment. Place solid wastes (excluding clearing debris) in containers that are emptied on a regular schedule. Transport all solid waste off Government property and dispose of waste in compliance with Federal, State, and local requirements.
10. Store chemical waste away from the work areas in corrosion resistant containers and dispose of waste in accordance with Federal, State, and local regulations.
11. Handle discarded materials other than those included in the solid waste category as directed by the Resident Engineer.

- C. Protection of Water Resources: Keep construction activities under surveillance, management, and control to avoid pollution of surface and ground waters and sewer systems. Implement management techniques to control water pollution by the listed construction activities that are included in this contract.
1. Washing and Curing Water: Do not allow wastewater directly derived from construction activities to enter water areas. Collect and place wastewater in retention ponds allowing the suspended material to settle, the pollutants to separate, or the water to evaporate.
 2. Control movement of materials and equipment at stream crossings during construction to prevent violation of water pollution control standards of the Federal, State, or local government.
 3. Monitor water areas affected by construction.
- D. Protection of Fish and Wildlife Resources: Keep construction activities under surveillance, management, and control to minimize interference with, disturbance of, or damage to fish and wildlife. Prior to beginning construction operations, list species that require specific attention along with measures for their protection.
- E. Protection of Air Resources: Keep construction activities under surveillance, management, and control to minimize pollution of air resources. Burning is not permitted on the job site. Keep activities, equipment, processes, and work operated or performed, in strict accordance with the State of Texas in accordance with TCEQ guidelines and Federal emission and performance laws and standards. Maintain ambient air quality standards set by the Environmental Protection Agency, for those construction operations and activities specified.
1. Particulates: Control dust particles, aerosols, and gaseous by-products from all construction activities, processing, and preparation of materials (such as from asphaltic batch plants) at all times, including weekends, holidays, and hours when work is not in progress.
 2. Particulates Control: Maintain all excavations, stockpiles, haul roads, permanent and temporary access roads, plant sites, spoil areas, borrow areas, and all other work areas within or outside the project boundaries free from particulates which would cause a hazard or a nuisance. Sprinklering, chemical treatment of an approved type, light bituminous treatment, baghouse, scrubbers, electrostatic precipitators, or other methods are permitted to control particulates in the work area.
 3. Hydrocarbons and Carbon Monoxide: Control monoxide emissions from equipment to Federal and State allowable limits.
 4. Odors: Control odors of construction activities and prevent obnoxious odors from occurring.
- F. Reduction of Noise: Minimize noise using every action possible. Perform noise-producing work in less sensitive hours of the day or week as directed by the Resident Engineer. Maintain noise-produced work at or below the decibel levels and within the time periods specified.

1. Perform construction activities involving repetitive, high-level impact noise only between 8:00 a.m. and 6:00 p.m. unless otherwise permitted by local ordinance or the Resident Engineer. Repetitive impact noise on the property shall not exceed the following dB limitations:

Time Duration of Impact Noise	Sound Level in dB
More than 12 minutes in any hour	70
Less than 30 seconds of any hour	85
Less than three minutes of any hour	80
Less than 12 minutes of any hour	75

2. Provide sound-deadening devices on equipment and take noise abatement measures that are necessary to comply with the requirements of this contract, consisting of, but not limited to, the following:

- a. Maintain maximum permissible construction equipment noise levels at 15 m (50 feet) (dBA):

EARTHMOVING		MATERIALS HANDLING	
FRONT LOADERS	75	CONCRETE MIXERS	75
BACKHOES	75	CONCRETE PUMPS	75
DOZERS	75	CRANES	75
TRACTORS	75	DERRICKS IMPACT	75
SCAPERS	80	PILE DRIVERS	95
GRADERS	75	JACK HAMMERS	75
TRUCKS	75	ROCK DRILLS	80
PAVERS, STATIONARY	80	PNEUMATIC TOOLS	80
PUMPS	75	BLASTING	Not allowed
GENERATORS	75	SAWS	75
COMPRESSORS	75	VIBRATORS	75

- b. Use shields or other physical barriers to restrict noise transmission.
- c. Provide soundproof housings or enclosures for noise-producing machinery.
- d. Use efficient silencers on equipment air intakes.
- e. Use efficient intake and exhaust mufflers on internal combustion engines that are maintained so equipment performs below noise levels specified.
- f. Line hoppers and storage bins with sound deadening material.
- g. Conduct truck loading, unloading, and hauling operations so that noise is kept to a minimum.

3. Measure sound level for noise exposure due to the construction at least once every five successive working days while work is being performed above 55 dB(A) noise level. Measure noise exposure at the property line or 15 m (50 feet) from the noise source, whichever is greater. Measure the sound levels on the A weighing network of a General Purpose sound level meter at slow response. To minimize the effect of reflective sound waves at buildings, take measurements at 900 to 1800 mm (three to six feet) in front of any building face. Submit the recorded information to the Resident Engineer noting any problems and the alternatives for mitigating actions.
- G. Restoration of Damaged Property: If any direct or indirect damage is done to public or private property resulting from any act, omission, neglect, or misconduct, the Contractor shall restore the damaged property to a condition equal to that existing before the damage at no additional cost to the Government. Repair, rebuild, or restore property as directed or make good such damage in an acceptable manner.
- H. Final Clean-up: On completion of project and after removal of all debris, rubbish, and temporary construction, Contractor shall leave the construction area in a clean condition satisfactory to the Resident Engineer. Cleaning shall include off the station disposal of all items and materials not required to be salvaged, as well as all debris and rubbish resulting from demolition and new work operations.

--- END ---

SECTION 01 74 19
CONSTRUCTION WASTE MANAGEMENT

1.1 DESCRIPTION

- A. This specification covers the requirements for management of non-hazardous building construction and demolition waste.

1.2 GOVERNMENT POLICY

- A. Contractor shall practice efficient waste management when sizing, cutting and installing building construction products.
- B. Contractor shall use all reasonable means to divert construction and demolition waste from landfills and incinerators and facilitate their recycling.
- C. Contractor shall be responsible for implementation of any special programs involving rebates or similar incentives related to recycling and any revenues or savings obtained from salvage or recycling shall accrue to the Contractor.
- D. Contractor shall ensure that facilities used for recycling, reuse and disposal shall be permitted for the intended use to the extent required by federal, state and local regulations.

1.3 PLAN

- A. Conduct a site assessment to estimate the types of materials that will be generated by demolition at the site. The Whole Building Design Guide website (<http://www.wbdg.org>) has a Construction Waste Management Database that contains information on companies that haul, collect, and process recyclable debris from construction projects.
- B. Develop and implement procedures to reuse and recycle materials to the greatest extent feasible based upon the contract, the construction and demolition debris management plan, the estimated quantities of materials, and the availability of recycling facilities.
- C. Prepare and submit to the PM / COTR a written demolition debris management plan. The plan shall include, but not be limited to, the following information:
 - 1. Contractor and project identification information;
 - 2. Procedures to be used for debris management;

3. A listing of the materials to be reused, recycled, or taken to the landfill.
4. The names and locations of reuse and recycling facilities or sites.

1.4 COLLECTION

- A. Provide necessary containers, bins and storage areas to facilitate effective waste management.
- B. Clearly identify so that recyclable materials are separated from trash and can be transported to respective recycling facility for processing.

1.5 DISPOSAL

- A. Contractor shall be responsible for transporting and disposing of materials that cannot be delivered to a source-separated or mixed materials recycling facility to a transfer station or disposal facility that can accept the materials in accordance with state law.
- B. Building or demolition materials with no practical use or that cannot be recycled shall be disposed of at a landfill or incinerator.

1.6 REPORT

- A. With each application for progress payment, the contractor shall submit a summary of construction and demolition debris diversion and disposal, quantifying all materials generated at the work site and disposed of or diverted from disposal through recycling.

--- E N D ---

**SECTION 02 41 00
DEMOLITION**

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies demolition and removal of buildings, portions of buildings, utilities, other structures and debris from trash dumps shown.

1.2 RELATED WORK:

- A. Demolition and removal of roads, walks, curbs, and on-grade slabs outside buildings to be demolished: Section 31 20 00, EARTH MOVING.
- B. Safety Requirements: GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- C. Disconnecting utility services prior to demolition: Section 01 00 00, GENERAL REQUIREMENTS.
- D. Reserved Items that are to remain the property of the Government: Section 01 00 00, GENERAL REQUIREMENTS.
- G. Environmental Protection: Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS..
- H. Construction Waste Management: Section 01 74 19 CONSTRUCTION WASTE MANAGEMENT.
- I. Infectious Control: Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7, INFECTION PREVENTION MEASURES.

1.3 PROTECTION:

- A. Perform demolition in such manner as to eliminate hazards to persons and property; to minimize interference with use of adjacent areas, utilities and structures or interruption of use of such utilities; and to provide free passage to and from such adjacent areas of structures. Comply with requirements of GENERAL CONDITIONS Article, ACCIDENT PREVENTION.
- B. Provide safeguards, including warning signs, barricades, temporary fences, warning lights, and other similar items that are required for protection of all personnel during demolition and removal operations. Comply with requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article PROTECTION OF EXISTING VEGETATION, STRUCTURES, EQUIPMENT, UTILITIES AND IMPROVEMENTS.
- C. Maintain fences, barricades, lights, and other similar items around exposed excavations until such excavations have been completely filled.
- D. Provide enclosed dust chutes with control gates from each floor to carry debris to truck beds and govern flow of material into truck. Provide overhead bridges of light board or prefabricated metal construction at dust chutes to protect persons and property from falling debris.
- E. Prevent spread of flying particles and dust. Sprinkle rubbish and debris with water to keep dust to a minimum. Do not use water if it results in hazardous or objectionable condition such as, but not limited to; ice, flooding, or pollution. Vacuum and dust the work area daily.
- F. In addition to previously listed fire and safety rules to be observed in performance of work, include following:

1. No wall or part of wall shall be permitted to fall outwardly from structures.
 3. Wherever a cutting torch or other equipment that might cause a fire is used, provide and maintain fire extinguishers nearby ready for immediate use. Instruct all possible users in use of fire extinguishers.
 4. Keep hydrants clear and accessible at all times. Prohibit debris from accumulating within a radius of 4500 mm (15 feet) of fire hydrants.
- G. Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The contractor shall take necessary precautions to avoid damages to existing items to remain in place, to be reused, or to remain the property of the Medical Center Property; any damaged items shall be repaired or replaced as approved by the Resident Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract. Do not overload structural elements. Provide new supports and reinforcement for existing construction weakened by demolition or removal works. Repairs, reinforcement, or structural replacement must have Resident Engineer's approval.
- H. The work shall comply with the requirements of Section 01 57 19, TEMPORARY ENVIRONMENTAL CONTROLS.
- I. The work shall comply with the requirements of Section 01 00 00, GENERAL REQUIREMENTS, Article 1.7 INFECTION PREVENTION MEASURES.
- 1.4 UTILITY SERVICES:**
- A. Demolish and remove outside utility service lines shown to be removed.
 - B. Remove abandoned outside utility lines that would interfere with installation of new utility lines and new construction.

PART 2 - PRODUCTS (NOT USED)

PART 3 - EXECUTION

3.1 DEMOLITION:

- A. Completely demolish and remove buildings and structures, including all appurtenances related or connected thereto, as noted below:
 1. As required for installation of new utility service lines.
 2. To full depth within an area defined by hypothetical lines located 1500 mm (5 feet) outside building lines of new structures.

- B. Debris, including brick, concrete, stone, metals and similar materials shall become property of Contractor and shall be disposed of by him daily, off the Medical Center Property to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Resident Engineer. Break up concrete slabs below grade that do not require removal from present location into pieces not exceeding 600 mm (24 inches) square to permit drainage. Contractor shall dispose debris in compliance with applicable federal, state or local permits, rules and/or regulations.
- C. In removing buildings and structures of more than two stories, demolish work story by story starting at highest level and progressing down to third floor level. Demolition of first and second stories may proceed simultaneously.
- D. Remove and legally dispose of all materials, other than earth to remain as part of project work, from any trash dumps shown. Materials removed shall become property of contractor and shall be disposed of in compliance with applicable federal, state or local permits, rules and/or regulations. All materials in the indicated trash dump areas, including above surrounding grade and extending to a depth of 1500mm (5feet) below surrounding grade, shall be included as part of the lump sum compensation for the work of this section. Materials that are located beneath the surface of the surrounding ground more than 1500 mm (5 feet), or materials that are discovered to be hazardous, shall be handled as unforeseen. The removal of hazardous material shall be referred to Hazardous Materials specifications.
- E. Remove existing utilities as indicated or uncovered by work and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Resident Engineer. When Utility lines are encountered that are not indicated on the drawings, the Resident Engineer shall be notified prior to further work in that area.

3.2 CLEAN-UP:

On completion of work of this section and after removal of all debris, leave site in clean condition satisfactory to Resident Engineer. Clean-up shall include off the Medical Center disposal of all items and materials not required to remain property of the Government as well as all debris and rubbish resulting from demolition operations.

--- E N D ---

SECTION 03 30 00 – CAST-IN-PLACE CONCRETE

PART 1 GENERAL

1.01 DESCRIPTION

- A. This section specifies cast-in-place structural concrete and materials and mixes for other concrete.

1.02 RELATED WORK

- A. Materials testing and inspection during construction: Section 01 45 29 – Testing Laboratory Services.

1.03 TESTING AGENCY FOR CONCRETE MIX DESIGN

- A. Testing agency retained and reimbursed by the Contractor and approved by Resident Engineer.
- B. Testing agency maintaining active participation in Program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.
- C. Testing agency shall furnish equipment and qualified technicians to establish proportions of ingredients for concrete mixes.

1.04 TOLERANCES

- A. Formwork: ACI 117, except the elevation tolerance of formed surfaces before removal of shores is +0 mm (+0 inch) and -20 mm (-3/4 inch).
- B. Reinforcement Fabricating and Placing: ACI 117, except that fabrication tolerance for bar sizes Nos. 10, 13, and 16 (Nos. 3, 4, and 5) (Tolerance Symbol 1 in Fig. 2.1(a); ACI, 117) used as column ties or stirrups is +0 mm (+0 inch) and -13 mm (-1/2 inch) where gross bar length is less than 3600 mm (12 feet), or +0 mm (+0 inch) and -20 mm (-3/4 inch) where gross bar length is 3600 mm (12 feet) or more.
- C. Cross-Sectional Dimension: ACI 117, except tolerance for thickness of slabs 12 inches or less is +20 mm (+3/4 inch) and -6 mm (-1/4 inch). Tolerance of thickness of beams more than 300 mm (12 inch) but less than 900 mm (3 feet) is +20 mm (+3/4 inch) and -10 mm (-3/8 inch).
- D. Slab Finishes: ACI 117, Section 4.5.6, F-number method in accordance with ASTM E1155, except as follows:
 - 1. Test entire slab surface, including those areas within 600 mm (2 feet) of construction joints and vertical elements that project through slab surface.
 - 2. Maximum elevation change which may occur within 600 mm (2 feet) of any column or wall element is 6 mm (0.25 inches).
 - 3. Allow sample measurement lines that are perpendicular to construction joints to extend past joint into previous placement no further than 1500 mm (5 feet).

1.05 REGULATORY REQUIREMENTS

- A. ACI SP-66 – ACI Detailing Manual.

B. ACI 318 - Building Code Requirements for Reinforced Concrete.

C. ACI 301 - Standard Specifications for Structural Concrete.

1.06 SUBMITTALS

A. Submit in accordance with Section 01 33 23 - Shop Drawings, Product Data and Samples.

B. Shop Drawings: Reinforcing steel: Complete Shop Drawings.

C. Mill Test Reports:
1. Reinforcing Steel.
2. Cement.

D. Manufacturer's Certificates:
1. Abrasive aggregate.
2. Lightweight aggregate for structural concrete.
3. Air-entraining admixture.
4. Chemical admixtures, including chloride ion content.
5. Waterproof paper for curing concrete.
6. Liquid membrane-forming compounds for curing concrete.
7. Non-shrinking grout.
8. Liquid hardener.
9. Waterstops.
10. Expansion joint filler.
11. Adhesive binder.

E. Testing Agency for Concrete Mix Design: Approval request including qualifications of principals and technicians and evidence of active participation in program of Cement and Concrete Reference Laboratory (CCRL) of National Institute of Standards and Technology.

F. Test Report for Concrete Mix Designs: Trial mixes including water-cement // fly ash // ratio curves, concrete mix ingredients, and admixtures.

1.07 DELIVERY, STORAGE AND HANDLING

A. Conform to ACI 304. Store aggregate separately for each kind or grade, to prevent segregation of sizes and avoid inclusion of dirt and other materials.

B. Deliver cement in original sealed containers bearing name of brand and manufacturer, and marked with net weight of contents. Store in suitable watertight building in which floor is raised at least 300 mm (1 foot) above ground. Store bulk cement and fly ash in separate suitable bins.

C. Deliver other packaged materials for use in concrete in original sealed containers, plainly marked with manufacturer's name and brand, and protect from damage until used.

1.08 PRE-CONCRETE CONFERENCE

A. General: At least 15 days prior to submittal of design mixes, conduct a meeting to review proposed methods of concrete construction to achieve the required results.

- B. Agenda: Includes but is not limited to:
1. Submittals.
 2. Coordination of work.
 3. Availability of material.
 4. Concrete mix design including admixtures.
 5. Methods of placing, finishing, and curing.
 6. Finish criteria required to obtain required flatness and levelness.
 7. Timing of floor finish measurements.
 8. Material inspection and testing.
- C. Attendees: Include but not limited to representatives of Contractor; subcontractors involved in supplying, conveying, placing, finishing and curing concrete; lightweight aggregate manufacturer; admixture manufacturers; Resident Engineer; Consulting Engineer; Department of Veterans Affairs retained testing laboratories for concrete testing and finish (F-number) verification.
- D. Minutes of the meeting: Contractor shall take minutes and type and distribute the minutes to attendees within five days of the meeting.

1.09 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Concrete Institute (ACI):
1. 117-10: Tolerances for Concrete Construction and Materials
 2. 211.1-91(R2009): Selecting Proportions for Normal, Heavyweight, and Mass Concrete
 3. 211.2-98(R2004): Selecting Proportions for Structural Lightweight Concrete
 4. 214R-02: Evaluation of Strength Test Results of Concrete
 5. 301-10: Structural Concrete
 6. 304R-00(R2009): Guide for Measuring, Mixing, Transporting, and Placing Concrete
 7. 305R-10: Hot Weather Concreting
 8. 306R-10: Cold Weather Concreting
 9. 308R-01: (R2008) Standard Practice for Curing Concrete
 10. 309R-05: Guide for Consolidation of Concrete
 11. 318-08: Building Code Requirements for Reinforced Concrete and Commentary
 12. 347-04: Guide to Formwork for Concrete
 13. SP-66-04: ACI Detailing Manual
- C. American National Standards Institute and American Hardboard Association (ANSI/AHA):
1. A135.4-2004: Basic Hardboard
- D. American Society for Testing and Materials (ASTM):
1. A82/A82M-07: Steel Wire, Plain, for Concrete Reinforcement
 2. A185/185M-07: Steel Welded Wire Fabric, Plain, for Concrete Reinforcement
 3. A615/A615M-09: Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 4. A653/A653M-09: Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
 5. A706/A706M-09: Low-Alloy Steel Deformed and Plain Bars for Concrete Reinforcement

6. A767/A767M-09: Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
 7. A775/A775M-07: Epoxy-Coated Reinforcing Steel Bars
 8. A820-06: Steel Fibers for Fiber-Reinforced Concrete
 9. A996/A996M-09: Rail-Steel and Axle-Steel Deformed Bars for Concrete Reinforcement
 10. C31/C31M-09: Making and Curing Concrete Test Specimens in the field
 11. 33-08: Concrete Aggregates
 12. C39/C39M-09: Compressive Strength of Cylindrical Concrete Specimens
 13. C94/C94M-09: Ready-Mixed Concrete
 14. C143/C143M-10: Slump of Hydraulic Cement Concrete
 15. C150-09: Portland Cement
 16. C171-07: Sheet Materials for Curing Concrete
 17. C172-08: Sampling Freshly Mixed Concrete
 18. C173-10: Air Content of Freshly Mixed Concrete by the Volumetric Method
 19. C192/C192M-07: Making and Curing Concrete Test Specimens in the Laboratory
 20. C231-09: Air Content of Freshly Mixed Concrete by the Pressure Method
 21. C260-06: Air-Entraining Admixtures for Concrete
 22. C309-07: Liquid Membrane-Forming Compounds for Curing Concrete
 23. C330-09: Lightweight Aggregates for Structural Concrete
 24. C494/C494M-10: Chemical Admixtures for Concrete
 25. C618-08: Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use as a mineral Admixture in Concrete
 26. C666/C666M-03: Resistance of Concrete to Rapid Freezing and Thawing
 27. C881/C881M-02: Epoxy-Resin-Base Bonding Systems for Concrete
 28. C1107/1107M-08: Packaged Dry, Hydraulic-Cement Grout (Non-shrink)
 29. C1315-08: Liquid Membrane-Forming Compounds Having Special Properties for Curing and Sealing Concrete
 30. D6-95(R2006): Loss on Heating of Oil and Asphaltic Compounds
 31. D297-93(R2006): Rubber Products-Chemical Analysis
 32. D1751-04(R2008): Preformed Expansion Joint Filler for Concrete Paving and Structural Construction (Non-extruding and Resilient Bituminous Types)
 33. D4397-09: Polyethylene Sheeting for Construction, Industrial and Agricultural Applications
 34. E1155-96(R2008): Determining FF Floor Flatness and FL Floor Levelness Numbers
- E. American Welding Society (AWS):
1. D1.4/D1.4M-11: Structural Welding Code - Reinforcing Steel
- F. Concrete Reinforcing Steel Institute (CRSI):
1. Handbook 2008
- G. National Cooperative Highway Research Program (NCHRP):
1. Report On: Concrete Sealers for the Protection of Bridge Structures
- H. U. S. Department of Commerce Product Standard (PS):
1. PS 1: Construction and Industrial Plywood
 2. PS 20: American Softwood Lumber
- I. U. S. Army Corps of Engineers Handbook for Concrete and Cement:
1. CRD C513: Rubber Waterstops
 2. CRD C572: Polyvinyl Chloride Waterstops

PART 2 PRODUCTS

2.01 FORMS

- A. Plywood: PS-1 Exterior Grade B-B (concrete-form) 16 mm (5/8 inch), or 20 mm (3/4 inch) thick for unlined contact form. B-B High Density Concrete Form Overlay optional.
- B. Form Lining:
 - 1. Hardboard: ANSI/AHA A135.4, Class 2 with one (S1S) smooth side).
 - 2. Plywood: Grade B-B Exterior (concrete-form) not less than 6 mm (1/4 inch) thick.
- C. Form Ties: Develop a minimum working strength of 13.35 kN (3000 pounds) when fully assembled. Ties shall be adjustable in length to permit tightening of forms and not have any lugs, cones, washers to act as spreader within form, nor leave a hole larger than 20 mm (3/4 inch) diameter, or a depression in exposed concrete surface, or leave metal closer than 40 mm (1 1/2 inches) to concrete surface. Wire ties not permitted. Cutting ties back from concrete face not permitted.

2.02 MATERIALS

- A. Portland Cement: ASTM C150 Type I or II.
- B. Fly Ash: ASTM C618, Class C or F including supplementary optional requirements relating to reactive aggregates and alkalis, and loss on ignition (LOI) not to exceed 5 percent.
- C. Lightweight Aggregates for Structural Concrete: ASTM C330, Table 1. Maximum size of aggregate not larger than one-fifth of narrowest dimension between forms, nor three-fourths of minimum clear distance between reinforcing bars. Contractor to furnish certified report to verify that aggregate is sound and durable, and has a durability factor of not less than 80 based on 300 cycles of freezing and thawing when tested in accordance with ASTM C666.
- D. Mixing Water: Fresh, clean, and potable.
- E. Admixtures:
 - 1. Water Reducing Admixture: ASTM C494, Type A and not contain more chloride ions than are present in municipal drinking water.
 - 2. Water Reducing, Retarding Admixture: ASTM C494, Type D and not contain more chloride ions than are present in municipal drinking water.
 - 3. High-Range Water-Reducing Admixture (Superplasticizer): ASTM C494, Type F or G, and not contain more chloride ions than are present in municipal drinking water.
 - 4. Non-Corrosive, Non-Chloride Accelerator: ASTM C494, Type C or E, and not contain more chloride ions than are present in municipal drinking water. Admixture manufacturer must have long-term non-corrosive test data from an independent testing laboratory of at least one year duration using an acceptable accelerated corrosion test method such as that using electrical potential measures.
 - 5. Air Entraining Admixture: ASTM C260.
 - 6. Microsilica: Use only with prior review and acceptance of the Resident Engineer. Use only in conjunction with high range water reducer.
 - 7. Calcium Nitrite corrosion inhibitor: ASTM C494 Type C.

8. Prohibited Admixtures: Calcium chloride, thiocyanate or admixtures containing more than 0.05 percent chloride ions are not permitted.
 9. Certification: Written conformance to the requirements above and the chloride ion content of the admixture prior to mix design review.
- F. Vapor Barrier: ASTM D4397, 0.25 mm (10 mil).
- G. Reinforcing Steel: ASTM A615, or ASTM A996, deformed, grade as shown.
- H. Cold Drawn Steel Wire: ASTM A82.
- I. Supports, Spacers, and Chairs: Types which will hold reinforcement in position shown in accordance with requirements of ACI 318 except as specified.
- J. Expansion Joint Filler: ASTM D1751.
- K. Non-Shrink Grout:
1. ASTM C1107, pre-mixed, produce a compressive strength of at least 18 MPa at three days and 35 MPa (5000 psi) at 28 days. Furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent bearing under a 1200 mm x 1200 mm (4 foot by 4 foot) base plate.
 2. Where high fluidity or increased placing time is required, furnish test data from an independent laboratory indicating that the grout when placed at a fluid consistency shall achieve 95 percent under a 450 mm x 900 mm (18 inch by 36 inch) base plate.
- L. Adhesive Binder: ASTM C881.
1. Rubber Waterstops: CRD C513.
 2. Porous Backfill: Crushed stone or gravel graded from 25 mm to 20 mm (1 inch to 3/4 inch).
 3. Epoxy Joint Filler: Two component, 100 percent solids compound, with a minimum shore D hardness of 50.

2.03 CONCRETE MIXES

- A. Mix Designs: Proportioned in accordance with Section 5.3, "Proportioning on the Basis of Field Experience and/or Trial Mixtures" of ACI 318.
1. If trial mixes are used, make a set of at least 6 cylinders in accordance with ASTM C192 for test purposes from each trial mix; test three for compressive strength at 7 days and three at 28 days.
 2. Submit a report of results of each test series, include a detailed listing of the proportions of trial mix or mixes, including cement, admixtures, weight of fine and coarse aggregate per m³ (cubic yard) measured dry rodded and damp loose, specific gravity, fineness modulus, percentage of moisture, air content, water-cement ratio, and consistency of each cylinder in terms of slump. Include dry unit weight of lightweight structural concrete.
 3. Prepare a curve showing relationship between water-cement ratio at 7-day and 28-day compressive strengths. Plot each curve using at least three specimens.
 4. If the field experience method is used, submit complete standard deviation analysis.
- B. Fly Ash Testing: Submit certificate verifying conformance with specifications initially with mix design and for each truck load of fly ash delivered from source. Notify Resident

Engineer immediately when change in source is anticipated. Prior to beginning trial mixes submit to the Resident Engineer the following representative samples of material to be used, properly identified source and project description and number, type of testing (complete chemical and physical), suitably packaged for shipment, and addressed as specified. Allow 60 calendar days for test results after submittal of sample.

1. Fly ash - 2.25 kg (five pounds).
2. Portland cement - 3.5 kg (8 pounds):

- a. Address -Waterways Experiment Station (WES)
- b. 3909 Halls Ferry Road
- c. Vicksburg, MS 39180-6199
- d. ATTN: Engineering Materials Group

C. After approval of mixes no substitution in material or change in proportions of approval mixes may be made without additional tests and approval of Resident Engineer or as specified. Making and testing of preliminary test cylinders may be carried on pending approval of cement and fly ash, providing Contractor and manufacturer certify that ingredients used in making test cylinders are the same. Resident Engineer may allow Contractor to proceed with depositing concrete for certain portions of work, pending final approval of cement and fly ash and approval of design mix.

D. Cement Factor: Maintain minimum cement factors in Table I regardless of compressive strength developed above minimums. Use Fly Ash as an admixture with 20 percent replacement by weight in all structural work. Increase this replacement to 40 percent for mass concrete, and reduce it to 10 percent for drilled piers and caissons.

TABLE I - CEMENT AND WATER FACTORS FOR CONCRETE

Concrete Strength		Non-Air- Entrained	Air-Entrained	
Min. 28 Day Comp. Str. MPa (psi)	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio	Min. Cement kg/m3 (lbs/c. yd)	Max. Water Cement Ratio
35 (5000)1,3	375 (630)	0.45	385 (650)	0.40
30 (4000)1,3	325 (550)	0.55	340 (570)	0.50
25 (3000)1,3	280 (470)	0.65	290 (490)	0.55
25 (3000)1,2	300 (500)	*	310 (520)	*

1. If trial mixes are used, the proposed mix design shall achieve a compressive strength 8.3 MPa (1200 psi) in excess of f_c . For concrete strengths above 35 Mpa (5000 psi), the proposed mix design shall achieve a compressive strength 9.7 MPa (1400 psi) in excess of f_c .
2. Lightweight Structural Concrete. Pump mixes may require higher cement values.
3. For concrete exposed to high sulfate content soils maximum water cement ratio is 0.44.
4. Determined by Laboratory in accordance with ACI 211.1 for normal concrete or ACI 211.2 for lightweight structural concrete.

E. Maximum Slump: Maximum slump, as determined by ASTM C143 with tolerances as established by ASTM C94, for concrete to be vibrated shall be as shown in Table II.

TABLE II - MAXIMUM SLUMP, mm (INCHES)*

Type of Construction	Normal Weight Concrete	Lightweight Structural Concrete
Reinforced Footings and Substructure Walls	75mm (3 inches)	75 mm (3 inches)
Slabs, Beams, Reinforced Walls, and Building Columns	100 mm (4 inches)	100 mm (4 inches)

- F. Slump may be increased by the use of the approved high-range water-reducing admixture (superplasticizer). Tolerances as established by ASTM C94. Concrete containing the high-range-water-reducing admixture may have a maximum slump of 225 mm (9 inches). The concrete shall arrive at the job site at a slump of 50 mm to 75 mm (2 inches to 3 inches), and 75 mm to 100 mm (3 inches to 4 inches) for lightweight concrete. This should be verified, and then the high-range-water-reducing admixture added to increase the slump to the approved level.
- G. Air-Entrainment: Air-entrainment of normal weight concrete shall conform to Table III. Air-entrainment of lightweight structural concrete shall conform to Table IV. Determine air content by either ASTM C173 or ASTM C231.

TABLE III - TOTAL AIR CONTENT FOR VARIOUS SIZES OF COARSE AGGREGATES (NORMAL CONCRETE)

Nominal Maximum Size of Total Air Content	Coarse Aggregate, mm (Inches) Percentage by Volume
10 mm (3/8 in).6 to 10	13 mm (1/2 in).5 to 9
20 mm (3/4 in).4 to 8	25 mm (1 in).3-1/2 to 6-1/2
40 mm (1 1/2 in).3 to 6	

TABLE IV - AIR CONTENT OF LIGHTWEIGHT STRUCTURAL CONCRETE

Nominal Maximum size of Total Air Content	Coarse Aggregate, mm's (Inches) Percentage by Volume
Greater than 10 mm (3/8 in) 4 to 8	10 mm (3/8 in) or less 5 to 9

- H. High early strength concrete, made with Type III cement or Type I cement plus non-corrosive accelerator, shall have a 7-day compressive strength equal to specified minimum 28-day compressive strength for concrete type specified made with standard Portland cement.
- I. Lightweight structural concrete shall not weigh more than air-dry unit weight shown. Air-dry unit weight determined on 150 mm by 300 mm (6 inch by 12 inch) test cylinders after seven days standard moist curing followed by 21 days drying at 23 degrees C \pm 1.7 degrees C (73.4 \pm 3 degrees Fahrenheit), and 50 (plus or minus 7) percent relative humidity. Use wet unit weight of fresh concrete as basis of control in field.
- J. Concrete slabs placed at air temperatures below 10 degrees C (50 degrees Fahrenheit) use non-corrosive, non-chloride accelerator. Concrete required to be air entrained use approved air entraining admixture. Pumped concrete, synthetic fiber concrete, architectural concrete, concrete required to be watertight, and concrete with a water/cement ratio below 0.50 use high-range water-reducing admixture (superplasticizer).

- K. Durability: Use air entrainment for exterior exposed concrete subjected to freezing and thawing and other concrete shown or specified. Air content as shown in Table III or Table IV.
- L. Enforcing Strength Requirements: Test as specified in Section 01 45 29 – Testing Laboratory Services, during the progress of the work. Seven-day tests may be used as indicators of 28-day strength. Average of any three 28-day consecutive strength tests of laboratory-cured specimens representing each type of concrete shall be equal to or greater than specified strength. No single test shall be more than 3.5 MPa (500 psi) below specified strength. Interpret field test results in accordance with ACI 214. Should strengths shown by test specimens fall below required values, Resident Engineer may require any one or any combination of the following corrective actions, at no additional cost to the Government:
1. Require changes in mix proportions by selecting one of the other appropriate trial mixes or changing proportions, including cement content, of approved trial mix.
 2. Require additional curing and protection.
 3. If five consecutive tests fall below 95 percent of minimum values given in Table I or if test results are so low as to raise a question as to the safety of the structure, Resident Engineer may direct Contractor to take cores from portions of the structure. Use results from cores tested by the Contractor retained testing agency to analyze structure.
 4. If strength of core drilled specimens falls below 85 percent of minimum value given in Table I, Resident Engineer may order load tests, made by Contractor retained testing agency, on portions of building so affected. Load tests in accordance with ACI 318 and criteria of acceptability of concrete under test as given therein.
 5. Concrete work, judged inadequate by structural analysis, by results of load test, or for any reason, shall be reinforced with additional construction or replaced, if directed by the Resident Engineer.

2.04 BATCHING AND MIXING

- A. General: Concrete shall be "Ready-Mixed" and comply with ACI 318 and ASTM C94, except as specified. Batch mixing at the site is permitted. Mixing process and equipment must be approved by Resident Engineer. With each batch of concrete, furnish certified delivery tickets listing information in Paragraph 16.1 and 16.2 of ASTM C94. Maximum delivery temperature of concrete is 38°C (100 degrees Fahrenheit). Minimum delivery temperature as follows:

Atmospheric Temperature	Minimum Concrete Temperature
-1. degrees to 4.4 degrees C (30 degrees to 40 degrees F)	15.6 degrees C (60 degrees F.)
-17 degrees C to -1.1 degrees C (0 degrees to 30 degrees F.)	(0 21 degrees C (70 degrees F.)

1. Services of aggregate manufacturer's representative shall be furnished during the design of trial mixes and as requested by the Resident Engineer for consultation during batching, mixing, and placing operations of lightweight structural concrete. Services will be required until field controls indicate that concrete of required quality is being furnished. Representative shall be thoroughly familiar with the structural lightweight aggregate, adjustment and

control of mixes to produce concrete of required quality. Representative shall assist and advise Resident Engineer.

PART 3 EXECUTION

3.01 FORMWORK

- A. General: Design in accordance with ACI 347 is the responsibility of the Contractor. The Contractor shall retain a registered Professional Engineer to design the formwork, shores, and reshores.
 - 1. Form boards and plywood forms may be reused for contact surfaces of exposed concrete only if thoroughly cleaned, patched, and repaired and Resident Engineer approves their reuse.
 - 2. Provide forms for concrete footings unless Resident Engineer determines forms are not necessary.
 - 3. Corrugated fiberboard forms: Place forms on a smooth firm bed, set tight, with no buckled cartons to prevent horizontal displacement, and in a dry condition when concrete is placed.
- B. Treating and Wetting: Treat or wet contact forms as follows:
 - 1. Coat plywood and board forms with non-staining form sealer. In hot weather, cool forms by wetting with cool water just before concrete is placed.
 - 2. Clean and coat removable metal forms with light form oil before reinforcement is placed. In hot weather, cool metal forms by thoroughly wetting with water just before placing concrete.
 - 3. Use sealer on reused plywood forms as specified for new material.
- C. Size and Spacing of Studs: Size and space studs, wales and other framing members for wall forms so as not to exceed safe working stress of kind of lumber used nor to develop deflection greater than $1/270$ of free span of member.
- D. Unlined Forms: Use plywood forms to obtain a smooth finish for concrete surfaces. Tightly butt edges of sheets to prevent leakage. Back up all vertical joints solidly and nail edges of adjacent sheets to same stud with 6d box nails spaced not over 150 mm (6 inches) apart.
- E. Lined Forms: May be used in lieu of unlined plywood forms. Back up form lining solidly with square edge board lumber securely nailed to studs with all edges in close contact to prevent bulging of lining. No joints in lining and backing may coincide. Nail abutted edges of sheets to same backing board. Nail lining at not over 200 mm (8 inches) on center along edges and with at least one nail to each square foot of surface area; nails to be 3d blued shingle or similar nails with thin flatheads.
- F. Wall Form Ties: Locate wall form ties in symmetrically level horizontal rows at each line of wales and in plumb vertical tiers. Space ties to maintain true, plumb surfaces. Provide one row of ties within 150 mm (6 inches) above each construction joint. Space through-ties adjacent to horizontal and vertical construction joints not over 450 mm (18 inches) on center.
 - 1. Tighten row of ties at bottom of form just before placing concrete and, if necessary, during placing of concrete to prevent seepage of concrete and to obtain a clean line. Ties to be entirely removed shall be loosened 24 hours after concrete is placed and shall be pulled from least important face when removed.

2. Coat surfaces of all metal that is to be removed with paraffin, cup grease or a suitable compound to facilitate removal.
- G. Inserts, Sleeves and Similar Items: Flashing reglets, steel strips, masonry ties, anchors, wood blocks, nailing strips, grounds, inserts, wire hangers, sleeves, drains, guard angles, forms for floor hinge boxes, inserts or bond blocks for elevator guide rails and supports, and other items specified as furnished under this and other sections of specifications and required to be in their final position at time concrete is placed shall be properly located, accurately positioned, and built into construction, and maintained securely in place.
1. Locate inserts or hanger wires for furred and suspended ceilings only in bottom of concrete joists, or similar concrete member of overhead concrete joist construction.
 2. Install sleeves, inserts and similar items for mechanical services in accordance with drawings prepared specially for mechanical services. Contractor is responsible for accuracy and completeness of drawings and shall coordinate requirements for mechanical services and equipment.
 3. Do not install sleeves in beams, joists or columns except where shown or permitted by Resident Engineer. Install sleeves in beams, joists, or columns that are not shown, but are permitted by the Resident Engineer, and require no structural changes, at no additional cost to the Government.
 4. Minimum clear distance of embedded items such as conduit and pipe is at least three times diameter of conduit or pipe, except at stub-ups and other similar locations.
 5. Provide recesses and blockouts in floor slabs for door closers and other hardware as necessary in accordance with manufacturer's instructions.
- H. Construction Tolerances:
1. Set and maintain concrete formwork to assure erection of completed work within tolerances specified and to accommodate installation of other rough and finish materials. Accomplish remedial work necessary for correcting excessive tolerances. Erected work that exceeds specified tolerance limits shall be remedied or removed and replaced, at no additional cost to the Government.
 2. Permissible surface irregularities for various classes of materials are defined as "finishes" in specification sections covering individual materials. They are to be distinguished from tolerances specified which are applicable to surface irregularities of structural elements.

3.02 PLACING REINFORCEMENT

- A. General: Details of concrete reinforcement in accordance with ACI 318 unless otherwise shown.
- B. Placing: Place reinforcement conforming to CRSI DA4, unless otherwise shown.
1. Place reinforcing bars accurately and tie securely at intersections and splices with 1.6 mm (16 gauge) black annealed wire. Secure reinforcing bars against

displacement during the placing of concrete by spacers, chairs, or other similar supports. Portions of supports, spacers, and chairs in contact with formwork shall be made of plastic in areas that will be exposed when building is occupied. Type, number, and spacing of supports conform to ACI 318. Where concrete slabs are placed on ground, use concrete blocks or other non-corrodible material of proper height, for support of reinforcement. Use of brick or stone supports will not be permitted.

2. Lap welded wire fabric at least 1 1/2 mesh panels plus end extension of wires not less than 300 mm (12 inches) in structural slabs. Lap welded wire fabric at least 1/2 mesh panels plus end extension of wires not less than 150 mm (6 inches) in slabs on grade.
 3. Splice column steel at no points other than at footings and floor levels unless otherwise shown.
- C. Spacing: Minimum clear distances between parallel bars, except in columns and multiple layers of bars in beams shall be equal to nominal diameter of bars. Minimum clear spacing is 25 mm (1 inch) or 1-1/3 times maximum size of coarse aggregate.
- D. Splicing: Splices of reinforcement made only as required or shown or specified. Accomplish splicing as follows:
1. Lap splices: Do not use lap splices for bars larger than Number 36 (Number 11). Minimum lengths of lap as shown.
 2. Welded splices: Splicing by butt-welding of reinforcement permitted providing the weld develops in tension at least 125 percent of the yield strength (fy) for the bars. Welding conform to the requirements of AWS D1.4. Welded reinforcing steel conform to the chemical analysis requirements of AWS D1.4.
 - a. Submit test reports indicating the chemical analysis to establish weldability of reinforcing steel.
 - b. Submit a field quality control procedure to insure proper inspection, materials and welding procedure for welded splices.
 - c. Department of Veterans Affairs retained testing agency shall test a minimum of three splices, for compliance, locations selected by Resident Engineer.
 3. Mechanical Splices: Develop in tension and compression at least 125 percent of the yield strength (fy) of the bars. Stresses of transition splices between two reinforcing bar sizes based on area of smaller bar. Provide mechanical splices at locations indicated. Use approved exothermic, tapered threaded coupling, or swaged and threaded sleeve. Exposed threads and swaging in the field not permitted.
 - a. Initial qualification: In the presence of Resident Engineer, make three test mechanical splices of each bar size proposed to be spliced. Department of Veterans Affairs retained testing laboratory will perform load test.
 - b. During installation: Furnish, at no additional cost to the Government, one companion (sister) splice for every 50 splices for load testing. Department of Veterans Affairs retained testing laboratory will perform the load test.

- E. Bending: Bend bars cold, unless otherwise approved. Do not field bend bars partially embedded in concrete, except when approved by Resident Engineer.
- F. Cleaning: Metal reinforcement, at time concrete is placed, shall be free from loose flaky rust, mud, oil or similar coatings that will reduce bond.
- G. Future Bonding: Protect exposed reinforcement bars intended for bonding with future work by wrapping with felt and coating felt with a bituminous compound unless otherwise shown.

3.03 VAPOR BARRIER

- A. Except where membrane waterproofing is required, interior concrete slab on grade shall be placed on a continuous vapor barrier.
 - 1. Place 100 mm (4 inches) of fine granular fill over the vapor barrier to act as a blotter for concrete slab.
 - 2. Vapor barrier joints lapped 150 mm (6 inches) and sealed with compatible waterproof pressure-sensitive tape.
 - 3. Patch punctures and tears.

3.04 CONSTRUCTION JOINTS

- A. Unless otherwise shown, location of construction joints to limit individual placement shall not exceed 24,000 mm (80 feet) in any horizontal direction, except slabs on grade which shall have construction joints shown. Allow 48 hours to elapse between pouring adjacent sections unless this requirement is waived by Resident Engineer.
- B. Locate construction joints in suspended floors near the quarter-point of spans for slabs, beams or girders, unless a beam intersects a girder at center, in which case joint in girder shall be offset a distance equal to twice width of beam. Provide keys and inclined dowels as shown. Provide longitudinal keys as shown.
- C. Place concrete for columns slowly and in one operation between joints. Install joints in concrete columns at underside of deepest beam or girder framing into column.
- D. Allow 2 hours to elapse after column is cast before concrete of supported beam, girder or slab is placed. Place girders, beams, grade beams, column capitals, brackets, and haunches at the same time as slab unless otherwise shown.

3.05 EXPANSION JOINTS

- A. Clean expansion joint surfaces before installing premolded filler and placing adjacent concrete.

3.06 PLACING CONCRETE

- A. Preparation:
 - 1. Remove hardened concrete, wood chips, shavings and other debris from forms.

2. Remove hardened concrete and foreign materials from interior surfaces of mixing and conveying equipment.
 3. Have forms and reinforcement inspected and approved by Resident Engineer before depositing concrete.
 4. Provide runways for wheeling equipment to convey concrete to point of deposit. Keep equipment on runways which are not supported by or bear on reinforcement. Provide similar runways for protection of vapor barrier on coarse fill.
- B. Bonding: Before depositing new concrete on or against concrete which has been set, thoroughly roughen and clean existing surfaces of laitance, foreign matter, and loose particles.
1. Preparing surface for applied topping:
 - a. Remove laitance, mortar, oil, grease, paint, or other foreign material by sand blasting. Clean with vacuum type equipment to remove sand and other loose material.
 - b. Broom clean and keep base slab wet for at least four hours before topping is applied.
 - c. Use a thin coat of one part Portland cement, 1.5 parts fine sand, bonding admixture; and water at a 50: 50 ratio and mix to achieve the consistency of thick paint. Apply to a damp base slab by scrubbing with a stiff fiber brush. New concrete shall be placed while the bonding grout is still tacky.
- C. Conveying Concrete: Convey concrete from mixer to final place of deposit by a method which will prevent segregation. Method of conveying concrete subject to approval of Resident Engineer.
- D. Placing: For special requirements see articles "Hot Weather" and "Cold Weather."
1. Do not place concrete when weather conditions prevent proper placement and consolidation, or when concrete has attained its initial set, or has contained its water or cement content more than 1 1/2 hours.
 2. Deposit concrete in forms as near as practicable in its final position. Prevent splashing of forms or reinforcement with concrete in advance of placing concrete.
 3. Do not drop concrete freely more than 3000 mm (10 feet) for concrete containing the high-range water-reducing admixture (superplasticizer) or 1500 mm (5 feet) for conventional concrete. Where greater drops are required, use a tremie or flexible spout (canvas elephant trunk), attached to a suitable hopper.
 4. Discharge contents of tremies or flexible spouts in horizontal layers not exceeding 500 mm (20 inches) in thickness, and space tremies such as to provide a minimum of lateral movement of concrete.
 5. Continuously place concrete until an entire unit between construction joints is placed. Rate and method of placing concrete shall be such that no concrete between construction joints will be deposited upon or against partly set concrete, after its initial set has taken place, or after 45 minutes of elapsed time during concrete placement.

6. On bottom of members with severe congestion of reinforcement, deposit 25 mm (1 inch) layer of flowing concrete containing the specified high-range water-reducing admixture (superplasticizer). Successive concrete lifts may be a continuation of this concrete or concrete with a conventional slump.
7. Concrete on metal deck:
 - a. Concrete on metal deck shall be minimum thickness shown. Allow for deflection of steel beams and metal deck under the weight of wet concrete in calculating concrete quantities for slab.
 - 1) The Contractor shall become familiar with deflection characteristics of structural frame to include proper amount of additional concrete due to beam/deck deflection.
- E. Consolidation: Conform to ACI 309. Immediately after depositing, spade concrete next to forms, work around reinforcement and into angles of forms, tamp lightly by hand, and compact with mechanical vibrator applied directly into concrete at approximately 450 mm (18 inch) intervals. Mechanical vibrator shall be power driven, hand operated type with minimum frequency of 5000 cycles per minute having an intensity sufficient to cause flow or settlement of concrete into place. Vibrate concrete to produce thorough compaction, complete embedment of reinforcement and concrete of uniform and maximum density without segregation of mix. Do not transport concrete in forms by vibration.
 1. Use of form vibration shall be approved only when concrete sections are too thin or too inaccessible for use of internal vibration.
 2. Carry on vibration continuously with placing of concrete. Do not insert vibrator into concrete that has begun to set.

3.07 HOT WEATHER

- A. Follow the recommendations of ACI 305 or as specified to prevent problems in the manufacturing, placing, and curing of concrete that can adversely affect the properties and serviceability of the hardened concrete. Methods proposed for cooling materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.07 COLD WEATHER

- A. Follow the recommendations of ACI 306 or as specified to prevent freezing of concrete and to permit concrete to gain strength properly. Use only the specified non-corrosive, non-chloride accelerator. Do not use calcium chloride, thiocyanates or admixtures containing more than 0.05 percent chloride ions. Methods proposed for heating materials and arrangements for protecting concrete shall be made in advance of concrete placement and approved by Resident Engineer.

3.09 PROTECTION AND CURING

- A. Conform to ACI 308: Initial curing shall immediately follow the finishing operation. Protect exposed surfaces of concrete from premature drying, wash by rain and running water, wind, mechanical injury, and excessively hot or cold temperatures. Keep concrete not covered with membrane or other curing material continuously wet for at least 7 days after

placing, except wet curing period for high-early-strength concrete shall be not less than 3 days. Keep wood forms continuously wet to prevent moisture loss until forms are removed. Cure exposed concrete surfaces as described below. Other curing methods may be used if approved by Resident Engineer.

1. Liquid curing and sealing compounds: Apply by power-driven spray or roller in accordance with the manufacturer's instructions. Apply immediately after finishing. Maximum coverage 10m²/L (400 square feet per gallon) on steel troweled surfaces and 7.5m²/L (300 square feet per gallon) on floated or broomed surfaces for the curing/sealing compound.
2. Plastic sheets: Apply as soon as concrete has hardened sufficiently to prevent surface damage. Utilize widest practical width sheet and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with tape.
3. Paper: Utilize widest practical width paper and overlap adjacent sheets 50 mm (2 inches). Tightly seal joints with sand, wood planks, pressure-sensitive tape, mastic or glue.

3.10 REMOVAL OF FORMS

- A. Remove in a manner to assure complete safety of structure after the following conditions have been met.
 1. Where structure as a whole is supported on shores, forms for beams and girder sides, columns, and similar vertical structural members may be removed after 24 hours, provided concrete has hardened sufficiently to prevent surface damage and curing is continued without any lapse in time as specified for exposed surfaces.
 2. Take particular care in removing forms of architectural exposed concrete to insure surfaces are not marred or gouged, and that corners and arises are true, sharp and unbroken.
- B. Control Test: Use to determine if the concrete has attained sufficient strength and curing to permit removal of supporting forms. Cylinders required for control tests taken in accordance with ASTM C172, molded in accordance with ASTM C31, and tested in accordance with ASTM C39. Control cylinders cured and protected in the same manner as the structure they represent. Supporting forms or shoring not removed until strength of control test cylinders have attained at least 70 percent of minimum 28-day compressive strength specified. Exercise care to assure that newly unsupported portions of structure are not subjected to heavy construction or material loading.
- C. Reshoring: Reshoring is required if superimposed load plus dead load of the floor exceeds the capacity of the floor at the time of loading. Reshoring accomplished in accordance with ACI 347 at no additional cost to the Government.

3.11 CONCRETE SURFACE PREPARATION

- A. Metal Removal: Unnecessary metal items cut back flush with face of concrete members.
- B. Patching: Maintain curing and start patching as soon as forms are removed. Do not apply curing compounds to concrete surfaces requiring patching until patching is completed. Use cement mortar for patching of same composition as that used in concrete. Use white

or gray Portland cement as necessary to obtain finish color matching surrounding concrete. Thoroughly clean areas to be patched. Cut out honeycombed or otherwise defective areas to solid concrete to a depth of not less than 25 mm (1 inch). Cut edge perpendicular to surface of concrete. Saturate with water area to be patched, and at least 150 mm (6 inches) surrounding before placing patching mortar. Give area to be patched a brush coat of cement grout followed immediately by patching mortar. Cement grout composed of one part Portland cement, 1.5 parts fine sand, bonding admixture, and water at a 50:50 ratio, mix to achieve consistency of thick paint. Mix patching mortar approximately 1 hour before placing and remix occasionally during this period without addition of water. Compact mortar into place and screed slightly higher than surrounding surface. After initial shrinkage has occurred, finish to match color and texture of adjoining surfaces. Cure patches as specified for other concrete. Fill form tie holes which extend entirely through walls from unexposed face by means of a pressure gun or other suitable device to force mortar through wall. Wipe excess mortar off exposed face with a cloth.

- C. Upon removal of forms, clean vertical concrete surface that is to receive bonded applied cementitious application with wire brushes or by sand blasting to remove unset material, laitance, and loose particles to expose aggregates to provide a clean, firm, granular surface for bond of applied finish.

3.12 CONCRETE FINISHES

A. Vertical and Overhead Surface Finishes:

- 1. Unfinished areas: Vertical and overhead concrete surfaces exposed in pipe basements, elevator and dumbwaiter shafts, pipe spaces, pipe trenches, above suspended ceilings, manholes, and other unfinished areas will not require additional finishing.

B. Slab Finishes:

- 1. Monitoring and Adjustment: Provide continuous cycle of placement, measurement, evaluation and adjustment of procedures to produce slabs within specified tolerances. Monitor elevations of structural steel in key locations before and after concrete placement to establish typical deflection patterns for the structural steel. Determine elevations of cast-in-place slab soffits prior to removal of shores. Provide information to Resident Engineer and floor consultant for evaluation and recommendations for subsequent placements.
- 2. Set perimeter forms to serve as screed using either optical or laser instruments. For slabs on grade, wet screeds may be used to establish initial grade during strike-off, unless Resident Engineer determines that the method is proving insufficient to meet required finish tolerances and directs use of rigid screed guides. Where wet screeds are allowed, they shall be placed using grade stakes set by optical or laser instruments. Use rigid screed guides, as opposed to wet screeds, to control strike-off elevation for all types of elevated (non slab-on-grade) slabs. Divide bays into halves or thirds by hard screeds. Adjust as necessary where monitoring of previous placements indicates unshored structural steel deflections to other than a level profile.
- 3. Place slabs monolithically. Once slab placement commences, complete finishing operations within same day. Slope finished slab to floor drains where they occur, whether shown or not.

4. Use straightedges specifically made for screeding, such as hollow magnesium straightedges or power strike-offs. Do not use pieces of dimensioned lumber. Strike off and screed slab to a true surface at required elevations. Use optical or laser instruments to check concrete finished surface grade after strike-off. Repeat strike-off as necessary. Complete screeding before any excess moisture or bleeding water is present on surface. Do not sprinkle dry cement on the surface.
5. Immediately following screeding, and before any bleed water appears, use a 3000 mm (10 foot) wide highway straightedge in a cutting and filling operation to achieve surface flatness. Do not use bull floats or darbys, except that darbying may be allowed for narrow slabs and restricted spaces.
6. Wait until water sheen disappears and surface stiffens before proceeding further. Do not perform subsequent operations until concrete will sustain foot pressure with maximum of 6 mm (1/4 inch) indentation.
7. Broom Finish: Finish exterior slabs, ramps, and stair treads with a bristle brush moistened with clear water after surfaces have been floated. Brush in a direction transverse to main traffic. Match texture approved by Resident Engineer from sample panel.
8. Finished slab flatness (FF) and levelness (FL) values comply with the following minimum requirements:
 - a. Areas covered with carpeting, or not specified otherwise in b. below:
 - 1) Slab on Grade:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 25/FL 20
 - b) Minimum local value FF 17/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 25
 - b) Minimum local value FF 17
 - 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
 - b. Areas that will be exposed, receive thin-set tile or resilient flooring, or roof areas designed as future floors:
 - 1) Slab on grade:
 - a) Specified overall value FF 38/FL 20
 - b) Minimum local value FF 24/FL 15
 - 2) Level suspended slabs (shored until after testing) and topping slabs:
 - a) Specified overall value FF 30/FL 20
 - b) Minimum local value FF 24/FL 15
 - 3) Unshored suspended slabs:
 - a) Specified overall value FF 30
 - b) Minimum local value FF 24

- 4) Level tolerance such that 80 percent of all points fall within a 20 mm (3/4 inch) envelope +10 mm, -10 mm (+3/8 inch, -3/8 inch) from the design elevation.
- c. "Specified overall value" is based on the composite of all measured values in a placement derived in accordance with ASTM E1155.
- d. "Minimum local value" (MLV) describes the flatness or levelness below which repair or replacement is required. MLV is based on the results of an individual placement and applies to a minimum local area. Minimum local area boundaries may not cross a construction joint or expansion joint. A minimum local area will be bounded by construction and/or control joints, or by column lines and/or half-column lines, whichever is smaller.

9. Measurements

- a. Department of Veterans Affairs retained testing laboratory will take measurements as directed by Resident Engineer, to verify compliance with FF, FL, and other finish requirements. Measurements will occur within 72 hours after completion of concrete placement (weekends and holidays excluded). Make measurements before shores or forms are removed to insure the "as-built" levelness is accurately assessed. Profile data for above characteristics may be collected using a laser level or any Type II apparatus (ASTM E1155, "profileograph" or "dipstick"). Contractor's surveyor shall establish reference elevations to be used by Department of Veterans Affairs retained testing laboratory.
- b. Contractor not experienced in using FF and FL criteria is encouraged to retain the services of a floor consultant to assist with recommendations concerning adjustments to slab thicknesses, finishing techniques, and procedures on measurements of the finish as it progresses in order to achieve the specific flatness and levelness numbers.

10. Acceptance/Rejection:

- a. If individual slab section measures less than either of specified minimum local FF/FL numbers, that section shall be rejected and remedial measures shall be required. Sectional boundaries may be set at construction and contraction (control) joints, and not smaller than one-half bay.
- b. If composite value of entire slab installation, combination of all local results, measures less than either of specified overall FF/FL numbers, then whole slab shall be rejected and remedial measures shall be required.

- 11. Remedial Measures for Rejected Slabs: Correct rejected slab areas by grinding, planing, surface repair with underlayment compound or repair topping, retopping, or removal and replacement of entire rejected slab areas, as directed by Resident Engineer, until a slab finish constructed within specified tolerances is accepted.

3.13 PRECAST CONCRETE ITEMS

Underground Utilities (674-10-101)
Central Texas Veterans Health Care System
Temple, Texas

Cast-In-Place Concrete
Project No. 0917.05

- A. Precast concrete items, not specified elsewhere. Cast using 25 MPa (3000 psi) air-entrained concrete to shapes and dimensions shown. Finish to match corresponding adjacent concrete surfaces. Reinforce with steel for safe handling and erection.

END OF SECTION

SECTION 03 41 40 – PRECAST STRUCTURAL CONCRETE

PART 1 GENERAL

1.01 DESCRIPTION

- A. This section specifies precast concrete construction including design not shown, fabrication, erection, and other related items.
- B. Precast concrete includes tunnels.

1.02 RELATED WORK

- A. Materials testing and inspection during construction: Section 01 45 29 – Testing Laboratory Services.
- B. Concrete: Section 03 30 00 – Cast-In-Place Concrete.

1.03 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Precast concrete manufacturing plant shall be certified by Prestressed Concrete Institute, Plant Certification Program, prior to start of production.
- B. In lieu of above qualification, contractor shall meet and pay for following requirements:
 - 1. Retain an independent testing or consulting firm approved by Resident Engineer.
 - 2. This firm shall inspect precast plant at two-week intervals during production and issue a report, certified by a registered Professional Engineer verifying that materials, methods, products and quality control meet all requirements of specifications and drawings. When report indicates to the contrary, Resident Engineer may reject any or all products produced during period of noncompliance with above requirements.
- C. Precast concrete work shall be performed by firms that have demonstrated capability, subject to approval, to produce and erect type of work specified.
- D. Precast concrete manufacturer shall have on staff or shall retain a qualified registered Professional Structural Engineer to certify precast concrete conforms in all aspects to requirements of ACI 318.
- E. Erector Qualifications: Regularly engaged for at least 5 years in erection of precast structural concrete similar to requirements of this project.
- F. Requirements of Regulatory Agencies: Local codes plus applicable specifications, standards and codes are a part of these specifications.

1.04 SUBMITTALS/DESIGN CRITERIA

- A. Submit in accordance with Section 01 33 23 – Shop Drawings, Product Data and Samples.
- B. Shop Drawings:
 - 1. Erection Drawings:

- a. Plans and/or elevations locating and defining material furnished by manufacturer.
 - b. Sections and details showing connections, cast-in items and their relation to structure.
 - c. Description of all loose, cast-in and field hardware.
 - d. Dead, live and other applicable loads used in design.
 2. Production drawings:
 - a. Elevation view of each member.
 - b. Sections and details to indicate quantities and position of reinforcing steel, anchors, inserts and essential embedded hardware.
 - c. Lifting and erection inserts.
 - d. Dimensions and finishes.
 - e. Estimated cambers.
 - f. Method of transportation.
 - C. Product Design Criteria:
 1. Loadings for design:
 - a. Initial handling and erection stresses.
 - b. Dead, live and impact loads.
 - c. Other loads specified for member where they are applicable.
 - d. Design for AASHTO HS-20 wheel load at grade over top and adjacent to structure.
 - e. Lateral pressure coefficient for determining lateral soil pressure or lateral pressure due to wheel load shall be 0.25 minimum, 0.50 maximum.
 - f. Minimum soil unit weight: 120 pcf.
 - g. Minimum concrete unit weight: 150 pcf.
 2. Design calculations of products shall be performed by a registered Professional Engineer experienced in precast concrete design.
 3. Design shall be in accordance with applicable codes, ACI 318 and the PCI Design Handbook.
 4. Details for waterproof joints between precast members.
 5. Provide 1-1/4 inch minimum clear cover for reinforcing steel.
 6. Design structure to absorb point loads per pipe support spacing on Drawings.
 - D. Mix Designs: Submit proposed concrete mix designs and appropriate test data as specified in Part 2 of this section.
 - E. Test Reports: Concrete and other material.
- 1.05 PRODUCT DELIVERY, STORAGE AND HANDLING
- A. Delivery and Handling:
 1. Lift and support precast concrete members during manufacturing, stockpiling, transporting and erection operations only at lifting or supporting points, or both, as shown on contract and shop drawings, and with approved lifting devices. Lifting devices shall have a minimum safety factor of 4. Exterior lifting hardware shall have a minimum safety factor of 5.
 2. Transportation, site handling, and erection shall be performed with acceptable equipment and methods, and by qualified personnel.
 - B. Storage:
 1. Stack so that lifting devices are accessible and undamaged.

1.06 APPLICABLE PUBLICATIONS

- A. Publications listed below form a part of this specification to extent referenced. Publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
1. A36/A36M-04: Standard Specifications for Carbon Structural Steel
 2. A82-02: Standard Specifications for Steel Wire, Plain, for Concrete Reinforcement
 3. A123/A123M-04: Standard Specifications for Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
 4. A153/A153M-04: Standard Specifications for Zinc Coating (Hot-Dip) on Iron and Steel Hardware
 5. A185-02: Standard Specifications for Steel Welded Wire, Fabric, Plain, for Concrete Reinforcement
 6. A307-04: Standard Specifications for Carbon Steel Bolts and Studs
 7. A325 Rev.B-04: Standard Specifications for Structural Bolts, Steel, Heat Treated
 8. A416/A416M-02: Standard Specifications for Steel Strand, Uncoated Seven-Wire for Prestressed Concrete
 9. A615/A615M Rev.B-04: Standard Specifications for Deformed and Plain Billet-Steel Bars for Concrete Reinforcement
 10. A706/A706M Rev.B-04: Standard Specifications for Low-Allow Steel Deformed and Plain Bars for Concrete Reinforcement
 11. A767/A767M-05: Standard Specifications for Zinc-Coated (Galvanized) Steel Bars for Concrete Reinforcement
 12. A775/A775M Rev.A-04: Standard Specifications for Epoxy-Coated Reinforcing Steel Bars
 13. C33-03: Standard Specifications for Concrete Aggregates
 14. C88-99: Standard Test Method for Soundness of Aggregates by Use of Sodium Sulfate or Magnesium Sulfate
 15. C150-04: Standard Specifications for Portland Cement
 16. C260-01: Standard Specifications for Air-Entraining Admixtures for Concrete
 17. C330-04: Standard Specifications for Lightweight Aggregates for Structural Concrete
 18. C494/C494M-04: Standard Specification for Chemical Admixtures for Concrete
- C. American Concrete Institute (ACI):
1. 117/117R-02: Standard Specifications for Tolerances for Concrete Construction and Materials
 2. 318/318R-05: Building Code Requirements for Reinforced Concrete
- D. American Association of State Highway and Transportation Officials (AASHTO):
1. HB-17-02: Standard Specifications for Highway Bridges Fourteenth Edition
- E. Prestressed Concrete Institute (PCI):
1. MNL-120-85: PCI Design Handbook - Precast and Prestressed Concrete
 2. MNL-116S-99: Manual for Quality Controls for Plants and Production of Precast and Prestressed Concrete Products
 3. MNL-127-85: Recommended Practice for Erection of Precast Concrete
- F. American Welding Society (AWS):
1. D1.1/D1.1M-04: Structural Welding Code - Steel
 2. D1.4.98: Structural Welding Code - Reinforcing Steel

- G. Military Specifications (MIL. SPEC.):
 - 1. MIL-C882E-89: Cloth, Duck, Cotton or Cotton-Polyester Blend Synthetic Rubber, Impregnated, and Laminated, Oil Resistant
- H. U.S. Army Corps of Engineers:
 - 1. CRD-C-621-93-97: Specifications for Non-Shrink Grout

PART 2 PRODUCTS

2.01 MATERIALS

- A. Portland Cement: ASTM C150, Type I or III.
- B. Aggregates: ASTM C33, Coarse and Fine.
- C. Lightweight Coarse Aggregate: ASTM C330, maximum size 19mm (3/4 inch), maximum 15 percent loss when tested in accordance with ASTM C88.
- D. Air-entraining Admixture: ASTM C260.
- E. Chemical Admixtures: ASTM C494.
- F. Mixing Water: Fresh, clean, and potable.
- G. Reinforcing Steel: ASTM A615M, Grade 400 MPa (ASTM A615, Grade 60), deformed.
- H. Weldable Reinforcing Steel: ASTM A706M, Grade 400 MPa, (ASTM A706 Grade 60).
- I. Anchor Bolts: ASTM A307, low-carbon steel bolts, regular hexagon nuts and carbon steel washers, galvanized.
- J. High-Strength Threaded Fasteners: Heavy hexagon structural bolts, heavy hexagon bolts, and hardened washers complying with ASTM A325, galvanized.
- K. Welded Wire Fabric: ASTM A185.
- L. Wire Reinforcement: ASTM A82.
- M. Prestressing Steel: ASTM A416, Grade 250K or 270K, uncoated, 7-wire, stress-relieved strand.
- N. Anchors and Inserts: ASTM A36 structural steel plates and shapes, ASTM A153 or ASTM A123 hot dipped galvanized finish.
- O. Non-metallic Shrinkage-Resistant Grout: Proprietary pre-mixed, non-metallic, non-corrosive, non-staining product containing selected silica sands, Portland cement, shrinkage compensating agents, plasticizing and water reducing agents, complying with CRD-C-621. Minimum cube strength of 62 MPa (9000 psi) at 28 days when placed at flowable consistency.
- P. Welded Rebar: AWS D1.4.
- Q. Sealants and Gaskets: Elastomeric joint sealants: ASTM C920.

- R. Accessories: Provide clips, hangers, and other accessories required for installation of project units and for support of subsequent construction.

2.02 CONCRETE MIXES

- A. Normal-Weight Concrete:
1. Compressive Strength: 35 MPa (5000 psi) minimum at 28 days.
- B. Lightweight Concrete:
1. Compressive Strength: 35 MPa (5000 psi) minimum at 28 days.
2. Air-Dry Density: Not less than 1440 kg per cubic meter (90 pounds per cubic foot) nor more than 1840 kg per cubic meter (115 pounds per cubic foot).
3. Drying Shrinkage (ASTM C330): Maximum 0.035 percent at 28 days.
- C. Do not use calcium chloride, chloride ions or other salts.

2.03 FABRICATION

- A. Fabrication Procedures: PCI MNL-116.
- B. Fabrication Tolerances: PCI MNL-116 and ACI 117 for reinforcing steel placement.
- C. Finishes:
1. Standard Underside: Resulting from casting against approved forms using good industry practice in cleaning of forms, design of concrete mix, placing and curing. Small surface holes caused by air bubbles, normal color variations, normal form joint marks, and minor chips and spalls will be tolerated, but no major or unsightly imperfections, honeycomb, or other defects will be permitted.
- D. Supports for Reinforcement: Provide supports for reinforcement including bolsters, chairs, spacers and other devices for spacing, supporting and fastening reinforcing, complying with CRSI recommendations. For exposed-to-view concrete surfaces, shear legs of supports are in contact with forms, provide supports with legs that are plastic protected or stainless steel protected.
- E. Openings: Primarily on thin sections, factory fabricate those openings 250 mm (10 inches) round or square or larger as shown on drawings. Locate and field drill or cut other openings where no contact is made with prestressing or reinforcing steel after precast prestressed products have been erected. Opening shall be approved by Resident Engineer before drilling or cutting.
- F. Patching: Patching will be acceptable providing structural adequacy of product and appearance are not impaired.
- G. Defective Work: Precast concrete units which do not conform to specified requirements, including strength, tolerances, and finishes, shall be removed and replaced with precast concrete units that meet the requirements of this section. Contractor is also responsible for cost of corrections to other work affected by or resulting from corrections to precast concrete work.
- H. Fasteners: Cast in galvanized hardware such structural inserts, bolts and plates.

PART 3 EXECUTION

3.01 ERECTION

- A. **Site Access:** Provide suitable access to building, proper drainage, and firm, level bearing for hauling and erection equipment to operate under their own power.
- B. **Preparation:**
 - 1. Shoring required for composite beams and slab shall have a minimum load factor of 1.5 times (dead load plus construction loads).
- C. **Installation:** Installation of precast concrete shall be performed by the fabricator or a competent erector in accordance with PCI MNL-127. Lift members with suitable lifting devices at points provided by manufacturer. Temporary shoring and bracing, when necessary, shall comply with manufacturer's recommendations.
- D. **Alignment:** Align and level precast members as required by the approved shop drawings. Level out variations between adjacent members by jacking, loading, or any other feasible method as recommended by the manufacturer and acceptable to Resident Engineer.

3.02 INSPECTION AND ACCEPTANCE

- A. Final inspection and acceptance of erected precast concrete shall be made by Resident Engineer to verify conformance with Drawings and Specifications.

3.03 FIELD QUALITY CONTROL

- A. **Installation Tolerances:**
 - 1. **Precast units:**
 - a. Elevation: $\pm 1/2$ inch.

END OF SECTION

**SECTION 05 50 00
METAL FABRICATIONS**

PART 1 - GENERAL

1.1 DESCRIPTION

- A. This section specifies items and assemblies fabricated from structural steel shapes and other materials as shown and specified.
- B. Items specified.
 - 1. Gratings
 - 2. Ladders

1.2 SUBMITTALS

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data:
- C. Shop Drawings:
 - 1. Each item specified, showing complete detail, location in the project, material and size of components, method of joining various components and assemblies, finish, and location, size and type of anchors.
 - 2. Mark items requiring field assembly for erection identification and furnish erection drawings and instructions.
 - 3. Provide templates and rough-in measurements as required.
- D. Manufacturer's Certificates:
 - 1. Anodized finish as specified.
 - 2. Live load designs as specified.
- E. Design Calculations for specified live loads including dead loads.
- F. Furnish setting drawings and instructions for installation of anchors to be preset into concrete and masonry work, and for the positioning of items having anchors to be built into concrete or masonry construction.

1.3 QUALITY ASSURANCE

- A. Each manufactured product shall meet, as a minimum, the requirements specified, and shall be a standard commercial product of a manufacturer regularly presently manufacturing items of type specified.
- B. Each product type shall be the same and be made by the same manufacturer.
- C. Assemble product to the greatest extent possible before delivery to the site.
- D. Include additional features, which are not specifically prohibited by this specification, but which are a part of the manufacturer's standard commercial product.

1.4 APPLICABLE PUBLICATIONS

- A. The publications listed below form a part of this specification to the extent referenced.
The publications are referenced in the text by the basic designation only.
- B. American Society of Mechanical Engineers (ASME):
B18.2.2-87(R2005) Square and Hex Nuts
- C. American Society for Testing and Materials (ASTM):
A36/A36M-05 Structural Steel
A53-06 Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded
and Seamless
A123-02 Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel
Products
A167-99(R2004) Stainless and Heat-Resisting Chromium-Nickel Steel Plate,
Sheet and Strip
A269-07 Seamless and Welded Austenitic Stainless Steel Tubing for
General Service
A307-07 Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
A312/A312M-06 Seamless, Welded, and Heavily Cold Worked Austenitic
Stainless Steel Pipes
A653/A653M-07 Steel Sheet, Zinc Coated (Galvanized) or Zinc-Iron Alloy
Coated (Galvannealed) by the Hot-Dip Process
A786/A786M-05 Rolled Steel Floor Plate
B221-06 Aluminum and Aluminum-Alloy Extruded Bars, Rods, Wire,
Shapes, and Tubes
C1107-07 Packaged Dry, Hydraulic-Cement Grout (Nonshrink)
F436-07 Hardened Steel Washers
F468-06 Nonferrous Bolts, Hex Cap Screws, and Studs for General
Use
F593-02 Stainless Steel Bolts, Hex Cap Screws, and Studs
F1667-05 Driven Fasteners: Nails, Spikes and Staples
- D. American Welding Society (AWS):
D1.1-04 Structural Welding Code Steel
D1.2-03 Structural Welding Code Aluminum
D1.3-98 Structural Welding Code Sheet Steel
- E. National Association of Architectural Metal Manufacturers (NAAMM)

- AMP 500-505-1988 Metal Finishes Manual
- MBG 531-00 Metal Bar Grating Manual
- MBG 532-00 Heavy Duty Metal Bar Grating Manual
- F. Structural Steel Painting Council (SSPC):
 - SP 2-05..... No. 2, Hand Tool Cleaning

PART 2 - PRODUCTS

2.1 DESIGN CRITERIA

- A. In addition to the dead loads, design fabrications to support the following live loads unless otherwise specified.
- B. Ladders and Rungs: 120 kg (250 pounds) at any point.
- D. Gratings loading. Use H-20 loading for vehicle loads in drives.

2.2 MATERIALS

- A. Structural Steel: ASTM A36.
- B. Stainless Steel: ASTM A167, Type 302 or 304.
- C. Aluminum, Extruded: ASTM B221, Alloy 6063-T5 unless otherwise specified. For structural shapes use alloy 6061-T6 and alloy 6061-T4511.
- D. Floor Plate:
 - 1. Steel ASTM A786.
 - 2. Aluminum: ASTM B632.
- I. Stainless Steel Tubing: ASTM A269, type 302 or 304.

2.3 HARDWARE

- A. Rough Hardware:
 - 1. Furnish rough hardware with a standard plating, applied after punching, forming and assembly of parts; galvanized, cadmium plated, or zinc-coated by electro-galvanizing process. Galvanized G-90 where specified.
 - 2. Use G90 galvanized coating on ferrous metal for exterior work unless non-ferrous metal or stainless is used.
- B. Fasteners:
 - 1. Bolts with Nuts:
 - a. ASME B18.2.2.
 - b. ASTM A307 for 415 MPa (60,000 psi) tensile strength bolts.
 - c. ASTM F468 for nonferrous bolts.
 - d. ASTM F593 for stainless steel.
 - 3. Washers: ASTM F436, type to suit material and anchorage.

2.4 FABRICATION GENERAL

A. Material

1. Use material as specified. Use material of commercial quality and suitable for intended purpose for material that is not named or its standard of quality not specified.
2. Use material free of defects which could affect the appearance or service ability of the finished product.

B. Size:

1. Size and thickness of members as shown.
2. When size and thickness is not specified or shown for an individual part, use size and thickness not less than that used for the same component on similar standard commercial items or in accordance with established shop methods.

C. Connections

1. Except as otherwise specified, connections may be made by welding, riveting or bolting.
2. Field riveting will not be approved.
3. Design size, number and placement of fasteners, to develop a joint strength of not less than the design value.
4. Holes, for rivets and bolts: Accurately punched or drilled and burrs removed.
5. Size and shape welds to develop the full design strength of the parts connected by welds and to transmit imposed stresses without permanent deformation or failure when subject to service loadings.
6. Use Rivets and bolts of material selected to prevent corrosion (electrolysis) at bimetallic contacts. Plated or coated material will not be approved.
7. Use stainless steel connectors for removable members machine screws or bolts.

D. Fasteners and Anchors

1. Use methods for fastening or anchoring metal fabrications to building construction as shown or specified.
2. Where fasteners and anchors are not shown, design the type, size, location and spacing to resist the loads imposed without deformation of the members or causing failure of the anchor or fastener, and suit the sequence of installation.
3. Use material and finish of the fasteners compatible with the kinds of materials which are fastened together and their location in the finished work.

4. Fasteners for securing metal fabrications to new construction only, may be by use of threaded or wedge type inserts or by anchors for welding to the metal fabrication for installation before the concrete is placed or as masonry is laid.
5. Fasteners for securing metal fabrication to existing construction or new construction may be expansion bolts, toggle bolts, power actuated drive pins, welding, self drilling and tapping screws or bolts.

E. Workmanship

1. General:
 - a. Fabricate items to design shown.
 - b. Furnish members in longest lengths commercially available within the limits shown and specified.
 - c. Fabricate straight, true, free from warp and twist, and where applicable square and in same plane.
 - d. Provide holes, sinkages and reinforcement shown and required for fasteners and anchorage items.
 - e. Provide openings, cut-outs, and tapped holes for attachment and clearances required for work of other trades.
 - f. Prepare members for the installation and fitting of hardware.
 - g. Cut openings in gratings and floor plates for the passage of ducts, sumps, pipes, conduits and similar items. Provide reinforcement to support cut edges.
 - h. Fabricate surfaces and edges free from sharp edges, burrs and projections which may cause injury.
2. Welding:
 - a. Weld in accordance with AWS.
 - b. Welds shall show good fusion, be free from cracks and porosity and accomplish secure and rigid joints in proper alignment.
 - c. Where exposed in the finished work, continuous weld for the full length of the members joined and have depressed areas filled and protruding welds finished smooth and flush with adjacent surfaces.
 - d. Finish welded joints to match finish of adjacent surface.
3. Joining:
 - a. Miter or butt members at corners.
 - b. Where frame members are butted at corners, cut leg of frame member perpendicular to surface, as required for clearance.

4. Anchors:

- a. Where metal fabrications are shown to be preset in concrete, weld 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 150 mm (6 inches) long with 25 mm (one inch) hooked end, to back of member at 600 mm (2 feet) on center, unless otherwise shown.
- b. Where metal fabrications are shown to be built into masonry use 32 x 3 mm (1-1/4 by 1/8 inch) steel strap anchors, 250 mm (10 inches) long with 50 mm (2 inch) hooked end, welded to back of member at 600 mm (2 feet) on center, unless otherwise shown.

5. Cutting and Fitting:

- a. Accurately cut, machine and fit joints, corners, copes, and miters.
- b. Fit removable members to be easily removed.
- c. Design and construct field connections in the most practical place for appearance and ease of installation.
- d. Fit pieces together as required.
- e. Fabricate connections for ease of assembly and disassembly without use of special tools.
- f. Joints firm when assembled.
- g. Conceal joining, fitting and welding on exposed work as far as practical.
- h. Do not show rivets and screws prominently on the exposed face.
- i. The fit of components and the alignment of holes shall eliminate the need to modify component or to use exceptional force in the assembly of item and eliminate the need to use other than common tools.

F. Finish:

- 1. Finish exposed surfaces in accordance with NAAMM Metal Finishes Manual.
- 2. Steel and Iron: NAAMM AMP 504.
 - a. Zinc coated (Galvanized): ASTM A123, G90 unless noted otherwise.
 - c. Shop Prime Painting:
 - 1) Surfaces of Ferrous metal:
 - a) Items not specified to have other coatings.
 - b) Galvanized surfaces specified to have prime paint.
 - c) Remove all loose mill scale, rust, and paint, by hand or power tool cleaning as defined in SSPC-SP2 and SP3.

- d) Clean of oil, grease, soil and other detrimental matter by use of solvents or cleaning compounds as defined in SSPC-SP1.
- e) After cleaning and finishing apply one coat of primer as specified in Section 09 91 00, PAINTING.

2) Non ferrous metals: Comply with MAAMM-500 series.

G. Protection:

- 1. Insulate aluminum surfaces that will come in contact with concrete, masonry, plaster, or metals other than stainless steel, zinc or white bronze by giving a coat of heavy-bodied alkali resisting bituminous paint or other approved paint in shop.
- 2. Spot prime all abraded and damaged areas of zinc coating which expose the bare metal, using zinc rich paint on hot-dip zinc coat items and zinc dust primer on all other zinc coated items.

2.5 SUPPORTS

A. General:

- 1. Fabricate ASTM A36 structural steel shapes as shown.
- 2. Use clip angles or make provisions for welding hangers and braces to overhead construction.
- 3. Field connections may be welded or bolted.

2.6 GRATINGS

- A. Fabricate gratings to support live loads specified and a concentrated load as specified.
- B. Provide clearance at all sides to permit easy removal of grating.
- C. Make cutouts in gratings with 6 mm (1/4 inch) minimum to 25 mm (one inch) maximum clearance for penetrations or passage of pipes and ducts. Edge band cutouts.
- D. Fabricate in sections not to exceed 2.3 m² (25 square feet) in area and 90 kg (200 pounds) in weight.
- E. Fabricate sections of grating with end-banding bars.
- F. Fabricate angle frames and supports, including anchorage as shown.
 - 1. Fabricate intermediate supporting members from "T's" or angles.
 - 2. Locate intermediate supports to support grating section edges.
 - 3. Fabricate frame to finish flush with top of grating.
 - 4. Locate anchors at ends and not over 600 mm (24 inches) o.c.
 - 5. Butt or miter, and weld angle frame at corners.

G. Steel Bar Gratings:

1. Fabricate grating using steel bars, frames, supports and other members shown in accordance with Metal Bar Grating Manual.
2. Galvanize steel members after fabrication in accordance with ASTM A123, G-90 for exterior gratings, gratings in concrete floors, and interior grating where specified.
3. Interior gratings: Prime paint unless specified galvanized.

2.7 LADDERS

A. Steel Ladders:

1. Fixed-rail type with steel rungs shouldered and headed into and welded to rails.
2. Fabricate angle brackets of 50 mm (2 inch) wide by 13 mm (1/2 inch) thick steel; brackets spaced maximum of 1200 mm (4 feet) apart and of length to hold ladder 175 mm (7 inches) from wall to center of rungs. Provide turned ends or clips for anchoring.
3. Provide holes for anchoring with expansion bolts through turned ends and brackets.
4. Where shown, fabricate side rails curved, twisted and formed into a gooseneck.
5. Galvanize exterior ladders after fabrication, ASTM A123, G-90.

B. Ladder Rungs:

1. Fabricate from 25 mm (one inch) diameter steel bars.
2. Fabricate so that rungs will extend at least 100 mm (4 inches) into wall with ends turned 50 mm (2 inches), project out from wall 175 mm (7 inches), be 400 mm (16 inches) wide and be designed so that foot cannot slide off end.
3. Galvanized after fabrication, ASTM A123, G-90 rungs for exterior use and for access to pits.

PART 3 - EXECUTION

3.1 INSTALLATION, GENERAL

- A. Set work accurately, in alignment and where shown, plumb, level, free of rack and twist, and set parallel or perpendicular as required to line and plane of surface.
- B. Items set into concrete or masonry.
 1. Provide temporary bracing for such items until concrete or masonry is set.
 2. Place in accordance with setting drawings and instructions.
 3. Build strap anchors, into masonry as work progresses.
- C. Set frames of gratings, covers, corner guards, trap doors and similar items flush with finish floor or wall surface and, where applicable, flush with side of opening.
- D. Field weld in accordance with AWS.
 1. Design and finish as specified for shop welding.

2. Use continuous weld unless specified otherwise.
- E. Install anchoring devices and fasteners as shown and as necessary for securing metal fabrications to building construction as specified. Power actuated drive pins may be used except for removable items and where members would be deformed or substrate damaged by their use.
- F. Spot prime all abraded and damaged areas of zinc coating as specified and all abraded and damaged areas of shop prime coat with same kind of paint used for shop priming.
- G. Isolate aluminum from dissimilar metals and from contact with concrete and masonry materials as required to prevent electrolysis and corrosion.

3.2 INSTALLATION OF SUPPORTS

- A. Anchorage to structure.
 1. Secure angles or channels and clips to overhead structural steel by continuous welding unless bolting is shown.
 2. Secure supports to concrete inserts by bolting or continuous welding as shown.
 3. Secure supports to mid height of concrete beams when inserts do not exist with expansion bolts and to slabs, with expansion bolts, unless shown otherwise.
 4. Secure steel plate or hat channels to studs as detailed.

3.3 GRATINGS

- A. Set grating flush with finish floor; top of curb, or areaway wall. Set frame so that horizontal leg of angle frame is flush with face of wall except when frame is installed on face of wall.
- B. Set frame in formwork before concrete is placed.
- C. Where grating terminates at a wall bolt frame to concrete or masonry with expansion bolts unless shown otherwise.
- D. Secure removable supporting members in place with stainless steel bolts.
- E. Bolt gratings to supports.

3.4 LADDERS

- A. Anchor ladders to walls and floors with expansion bolts through turned lugs or angle clips or brackets.
- B. In elevator pits, set ladders to clear all elevator equipment where shown on the drawings.
 1. Where ladders are interrupted by division beams, anchor ladders to beams by welding, and to floors with expansion bolts.
 2. Where ladders are adjacent to division beams, anchor ladders to beams with bent steel plates, and to floor with expansion bolts.

SECTION 07 12 00
BUILT-UP BITUMINOUS WATERPROOFING

PART 1 - GENERAL

1.1 DESCRIPTION:

This section specifies impervious built-up membranes of bituminous materials used for waterproofing.

1.2 RELATED WORK:

- A. Cement Topping: Section 03 30 00, CAST-IN-PLACE CONCRETE.

1.3 SUBMITTALS:

- A. Submit in accordance with Section 01 33 23, SHOP DRAWINGS, PRODUCT DATA, AND SAMPLES.
- B. Manufacturer's Literature and Data: Fiberboard, asphalt primer, felts and fabrics (each type to be used)
- C. Certificates: Indicating materials conform to contract specifications.

1.4 PRODUCT DELIVERY, STORAGE AND HANDLING:

- A. Deliver materials to job in manufacturer's original unopened containers with brand name marked thereon.
- B. Before proceeding with work, protect surfaces from excessive changes in temperature and protect piping, conduits and installed equipment and materials.

1.5 APPLICABLE PUBLICATIONS:

- A. The publications listed below form a part of this specification to the extent referenced. The publications are referenced in text by basic designation only.
- B. American Society for Testing and Materials (ASTM):
- | | |
|-----------------|--|
| C208-95 (R2001) | Cellulosic Fiber Insulating Board |
| D41-94 (2000) | Asphalt Primer Used in Roofing, Dampproofing, and Waterproofing |
| D43-00 | Coal Tar Primer used in Roofing, Dampproofing, and Waterproofing |
| D449-03 | Asphalt Used in Dampproofing and Waterproofing |
| D450-96(R2006) | Coal Tar Pitch Used in Roofing, Dampproofing, and Waterproofing |
| D1327-04 | Bitumen-Saturated Woven Burlap Fabrics Used in Roofing and Waterproofing |

D1668-97(R2006) Glass Fabrics (Woven and Treated) for Roofing and Waterproofing
D2178-04 Asphalt Glass Felt Used In Roofing and Waterproofing
D4022-07 Coal Tar Roof Cement

PART 2 – PRODUCTS:

2.1 BITUMEN:

- A. Asphalt: ASTM D449, Type I, for exterior work below grade, Type III for work above grade, where asphalt will be exposed to sunlight.
- B. Coal-Tar: ASTM D450, Type II.

2.2 FELTS AND FABRICS (FOR USE WITH ASPHALT):

- A. Cotton Fabric Asphalt-Saturated: ASTM D173.
- B. Glass Mat (Fabric) Asphalt-Impregnated: ASTM D2178, Type IV.

2.3 FELTS AND FABRICS (FOR USE WITH COAL-TAR):

- A. Cotton Fabric Coal-Tar Saturated: ASTM D173.
- B. Organic Felt Coal-Tar Saturated: ASTM D227.
- C. Burlap (Fabric) Coal-Tar Saturated: ASTM D1327.
- D. Glass Fabric, Coal-Tar Treated: ASTM D1668.

2.4 PRIMER:

- A. Use ASTM D41 for asphalt products.
- B. Use ASTM D43 for coal-tar products.

2.5 FIBERBOARD:

ASTM C208, Type V, Class C, 13 mm (1/2-Inch) thick.

2.6 CEMENT:

- A. ASTM D4022 with coal tar products.
- B. ASTM D4586 with asphalt products.

PART 3 – EXECUTION:

3.1 PREPARATION:

- A. Do not apply waterproofing when ambient temperature is 4.4°C (40°F) or lower.
- B. Cleaning and Filling:
 - 1. Before applying waterproofing materials, clean surfaces smooth, firm and dry.
 - 2. Remove high spots, depressions, loose and foreign particles; and fill all voids, joints and cracks with Portland cement mortar.

3. Surface shall be approved by PM/COR before waterproofing is started.

3.2 GENERAL:

- A. Ventilation: Provide adequate ventilation for waterproofing installed in enclosed spaces.
- B. Compatibility of Materials: Use coal-tar pitch with coal-tar-saturated felts and fabric. Use asphalt with asphalt-saturated felts and fabrics.
- C. Temperature of Bitumen: Heat bitumen to flow freely when applied, but not above 190°C (375°F) for coal-tar, and not above 230°C (450°F) for asphalt.
- D. Rate of Application: Apply primers at the rate of 0.4 L/m² (one gallon per 100 square feet) over concrete and parging. Apply coal-tar at the rate of 1.9 kg/m² (40 pounds per 100 square feet) and asphalt at the rate of 1.5 kg/m² (30 pounds per 100 square feet), for each mopping.
- E. Number of Plies:
 1. Membrane waterproofing shall consist of four plies of felt or fabric.
 2. Install membrane by lapping each ply approximately three-quarters over the preceding ply.
 3. Use appropriate width starting strips of felt or fabric at the starting line to provide four plies at the edge.

3.3 APPLICATION

- A. Exterior Vertical Surfaces:
 1. Start each ply at the bottom, placed vertically, in hot bitumen and complete prior to applying the next ply.
 2. Overlap plies downward.
 3. Lap each ply 100 mm (4 inches) at the end. Stagger end laps not less than 450 mm (18 inches) in relation to preceding layer.
 4. Bitumen shall be applied to exterior vertical surfaces with cotton roller mops or other approved application devices.
 5. Waterproofing membranes shall be installed vertically, shingle fashion, in the manner specified herein.
 6. The membrane shall extend 50 mm (2 inches) from the outer edge of footing, across the top of the footing, and up foundation wall to approximately 100 mm (4 inches) below the finished grade.
 7. Tops of the membranes shall be secured and protected.
- B. Horizontal Surfaces:

1. Apply waterproofing membranes for floor slabs to a primed, smooth surface base slab.
2. Apply felts shingle fashion in moppings of hot bitumen.
3. Carry membranes up abutting vertical surfaces to the level approximately 150 mm (six inches) above the finish floor unless otherwise shown.
4. Extend felts to intersections with interior surfaces of foundation walls.
5. Where membranes pass over interior footings for load-bearing partitions, they shall be reinforced with two plies of fabric membrane in moppings of hot bitumen applied at the rate specified.
6. The fabric plies shall extend a minimum of 150 mm and 200 mm (6 and 8 inches), respectively, beyond the edges of the footing.
7. After all reinforcing membranes have been installed, the entire surface shall be covered uniformly with hot bitumen applied at the rate specified.

C. Fabric Membrane Reinforcement:

1. Provide fabric membranes to reinforce felts at intersections.
2. Reinforcement shall consist of two plies of fabric membrane cemented in place and to each other with roofing cement not less than 2 mm (1/16 inch) thick for each coating.
3. At the intersection of slabs and vertical surfaces, extend the first ply at least 150 mm (6 inches) on the slab and 100 mm (4 inches) up the vertical surface.
4. At intersections of two vertical surfaces, extend the first ply at least 250 mm (10 inches) on each side of the intersection.
5. The second ply shall lap the first by not less than 50 mm (two inches).

D. Keyed Joint Footings:

1. Provide an asphaltic-coated 454 g (16-ounce) cold-rolled copper flashing sheet with joints soldered and neatly formed to the contours of keyed joints in foundation wall footings.
2. The flashing sheet shall extend a minimum of 250 mm (10 inches) beyond the inside edge of the footing and shall be bent down 100 mm (4 inches) on the outside of the footing.
3. Protect the flashing sheet until it is lapped by the waterproofing membranes for the subsurface floor slabs and foundation walls.

E. Flashing Flanges:

1. Prime flashing flanges of the sleeves of pipe and ducts penetrating the waterproofing membrane.
2. Allow primer to dry and strip flanges in with two fabric membrane collars cemented in place and to each other with bituminous plastic cement. The collars shall extend 100 mm and 150 mm (four and six inches), respectively, beyond the edge of the flanges, cover the flanges, and fit tight against the sleeve.
3. Waterproofing connecting with work exposed to the weather shall extend back of same, or be counter-flashed to form a watertight connection.

F. Clamping Devices:

1. At floor drains and elsewhere as indicated, extend membrane into clamping device set in heavy coating of bituminous roof cement and clamp securely.

G. Wood Nailers:

1. Where indicated, upper edges of membrane waterproofing shall be nailed to wood nailers and covered with two plies of fabric reinforcement.

3.4 PROTECTIVE COVERING:

A. Fiberboard Protection of Waterproofing on Walls:

1. Install 13 mm (1/2-inch) thick fiberboard for protection of exterior membrane waterproofing walls and footings below grade.
2. Fiberboard shall extend full height of backfill.
3. Mop a coat of hot pitch or asphalt over membrane sufficient for installation of one piece of fiberboard and embed board therein.
4. Assure overall contact on vertical surfaces by use of a wooden mallet.
5. Repeat the operation in adjoining areas until protection is complete.
6. Adjoining boards shall have edges in moderate contact.
7. After protection boards are in place, mop exposed surfaces with hot pitch or asphalt, and fill joints.

- B. Horizontal Surfaces: As soon as the application has thoroughly dried, apply protective cement topping if specified under Section 03 30 00, CAST-IN-PLACE CONCRETE.

3.5 INSPECTION:

Do not cover waterproofed surfaces by other materials or backfill until the work is approved by PM/COR.

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